595 North Harrison Road Bellefonte, PA 16823-0048 USA Telephone 800-247-6628 • 814-359-3441 Fax 800-447-3044 • 814-359-3044 email: supelco@sial.com

sigma-aldrich.com/supelco

# **ProductInformation**

## Alumina GC PLOT Capillary Columns

## Supelco PLOT Columns

Supelco PLOT columns are an ideal choice for many permanent gas and light hydrocarbon analyses in the petrochemical/chemical industry. Supelco PLOT columns are individually tested for efficiency, inertness, and retention. Each column is shipped with a chromatogram demonstrating the column performance that can be expected.

#### Activated Alumina PLOT Columns

Activated alumina PLOT columns are prepared using submicron, granular activated alumina (aluminum oxide) particles possess a high degree of porosity. Either sodium sulfate or potassium chloride is used as a surface-deactivating agent. Sodium sulfate is used as a deactivant to reduce peak tailing, thereby enhancing peak shape. Sodium sulfate also provides enhanced stability of

the alumina to water. The surface chemistry of the sulfate deactivated PLOT columns generally allows for the elution of a given carbon number. A combination of surface and porosity effects allow for the separation of methane from C2 hydrocarbons. Of particular interest and importance to petroleum analysts is the elution of acetylene after n-butane and the elution of methyl acetylene after n-pentane and 1,3-butadiene.

The selectivity of potassium chloride deactivated alumina PLOT columns also allows for the elution of the unsaturated hydrocarbons after the saturated hydrocarbons of a given carbon number; but the polarity is less than the sodium sulfate deactivated alumina PLOT columns. This is most obvious in the elution of acetylene after propane and propylene but before n-butane. The chloride deactivated alumina PLOT columns also provide excellent separation for many common Freon® compounds.

## Figure A. 18 Component Hydrocarbon Mix on Alumina Sulfate PLOT Column

Column: Alumina sulfate PLOT, 50m x 0.53mm ID
Cat. No.: 28324-U
Oven: 35°C (2.5 min) to 150°C @ 5°C/min (4.5 min)
Inj.: 200°C

Det.: FID, 230°C

Flow: Helium, 3.05mL/min @ 35°C Injection: 10µL direct valve inlet

Valve: 150°C

Sample: 18 components in nitrogen (bulk) at 25ng each on column

Methane
 Ethane
 Ethylene
 Propane
 Cyclopropane

6. Propylene
 7. Isobutane
 8. n-Butane
 9. Propadiene

10. Acetylene11. trans-2-Butene12. 1-Butene

12. 1-Butene
13. Isobutylene
14. cis-2-Butene
15. Isopentane
16. n-Pentane
17. 1,3-Butadiene
18. Methyl acetylene

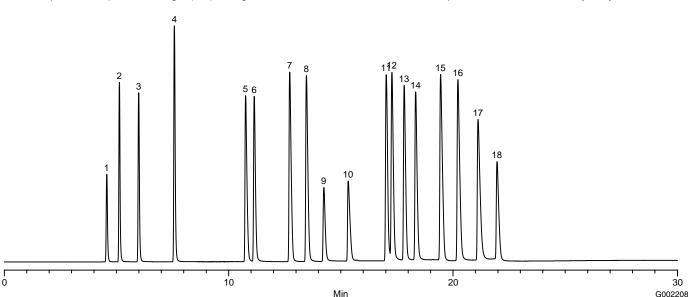
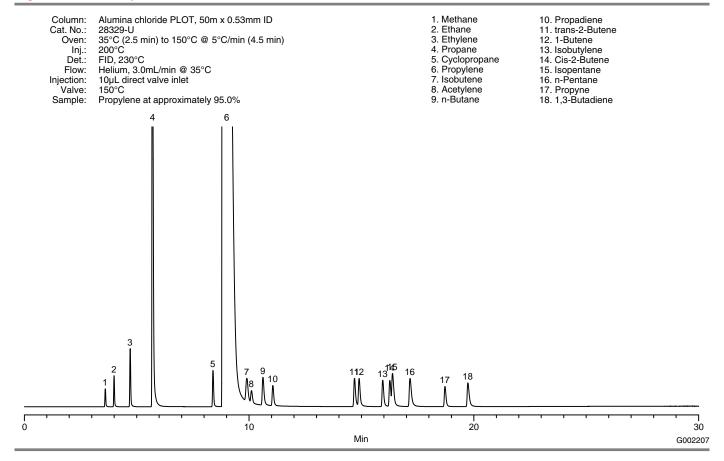


Figure B. Trace Impurities on Alumina Chloride PLOT Column



#### Ordering Information:

### **Alumina Chloride**

Max. Temp.	Cat. No.
180°C	28326-U
180°C	28327-U
180°C	28328-U
180°C	28329-U
	180°C 180°C 180°C

## **Alumina Sulfate**

Dimension	Max. Temp.	Cat. No.
30m x 0.32mm ID	180°C	28321-U
50m x 0.32mm ID	180°C	28322-U
30m x 0.53mm ID	180°C	28323-U
50m x 0.53mm ID	180°C	28324-U

#### Trademark

Freon - E.I. du Pont de Nemours & Co., Inc.

For expert answers to your questions contact our Technical Service Department:

Phone 800-359-3041, 814-359-3041 Fax 800-359-3044, 814-359-5468 E-mail techservice@sial.com

To download Supelco's free technical literature visit us at sigma-aldrich.com/supelco-literature

### sigma-aldrich.com/supelco



**Order/Customer Service** 800-247-6628, 800-325-3010 ● Fax 800-325-5052 ● E-mail supelco@sial.com **Technical Service** 800-359-3041, 814-359-3041 ● Fax 800-359-3044, 814-359-5468 ● E-mail techservice@sial.com

SUPELCO ● 595 North Harrison Road, Bellefonte, PA 16823-0048 ● 814-359-3441

ISO 9001 registered

We are committed to the success of our Customers, Employees and Shareholders through leadership in Life Science, High Technology and Service.

The SIGMA-ALDRICH Family 🖈 SIGMA





**SUPELCO**