

2015 International Symposium on GPC/SEC and Related Techniques

***The Sun Rises Over UHP-SEC:
 μ DAWN for Polymer
Characterization by MALS***



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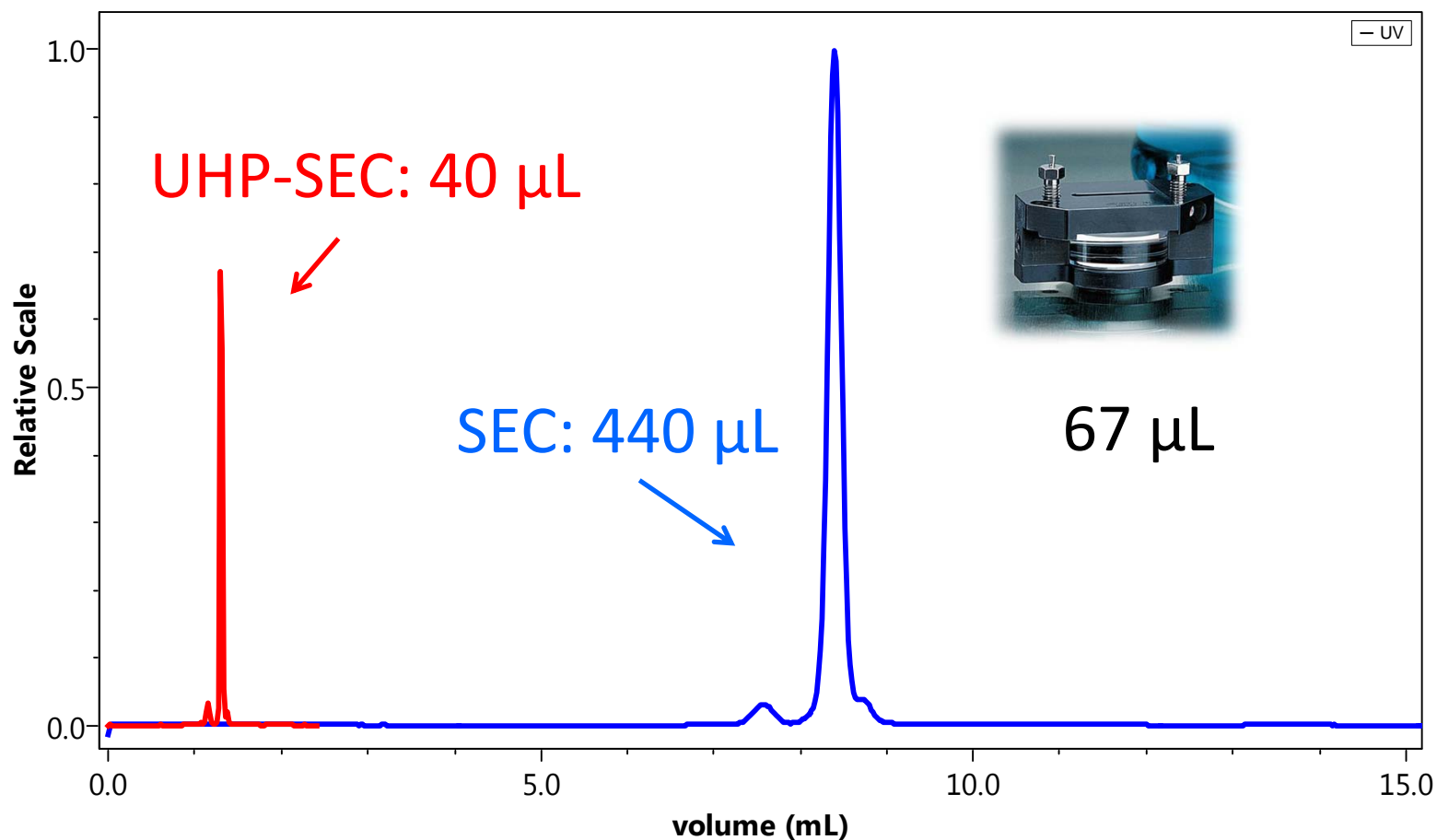
Why UHP-SEC?

- aka: UHPLC-SEC, SE-UHPLC, APC
(SEC using 1.7 to 2.5 μm particles for stationary phase)
- Faster results
- Greater resolution
- Higher detection sensitivity
- Smaller sample quantity
- Less solvent usage
- Better productivity

Why MALS & DLS for UHP-SEC?

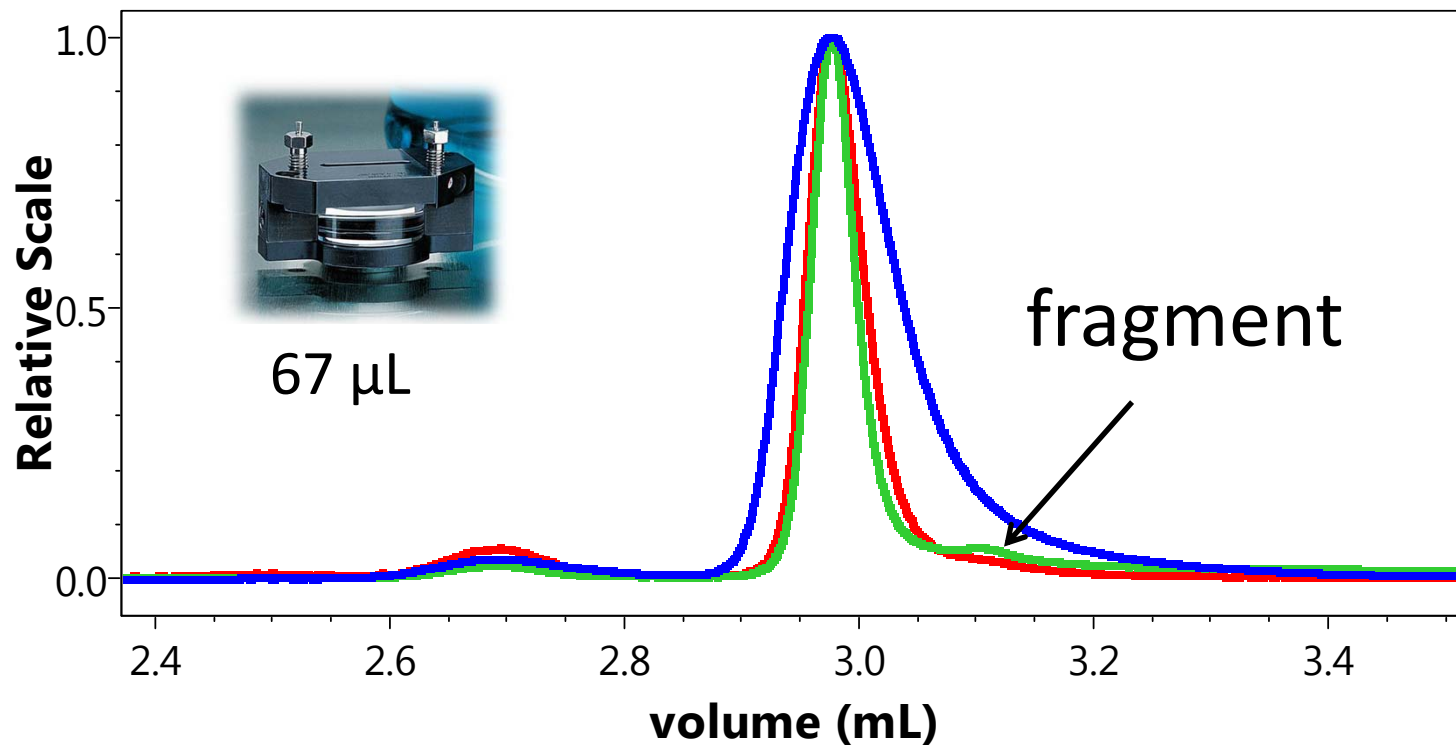
- Measure MW *in solution* without assumptions on polymer shape and chromatography properties
- Reveal conformation by online MALS and DLS
- Detect, characterize, and quantify protein aggregates
- Identify new peaks from UHP-SEC
- Assess heterogeneity of the SEC peak
- Characterize protein conjugates and copolymers

Challenges When Using MALS for UHP-SEC



UHP-SEC *peak volume* (5σ) is small compared to the flow cell volume of a standard MALS detector.

Challenges When Using MALS for UHP-SEC



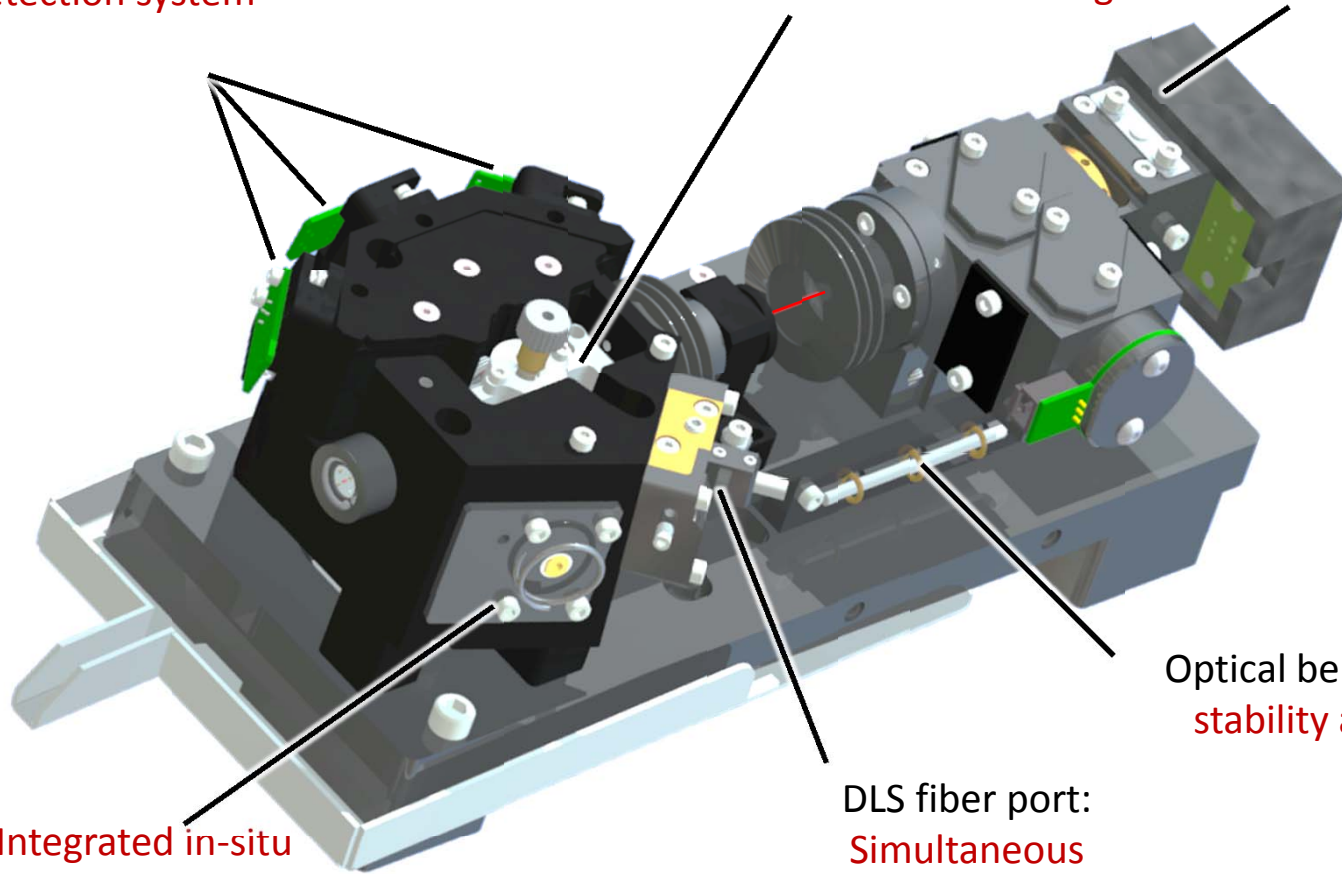
Resolution from UHP-SEC separation was diminished by standard detectors.

μ DAWN Features

MALS Detectors:
Advanced optical
detection system

Flow Cell:
~10x reduction in volume
~20x reduction in broadening

Laser Module: Tighter
focus & cleaner beam



COMET: Integrated in-situ
ultrasonic cell cleaning

Optical bench: Improved
stability and isolation

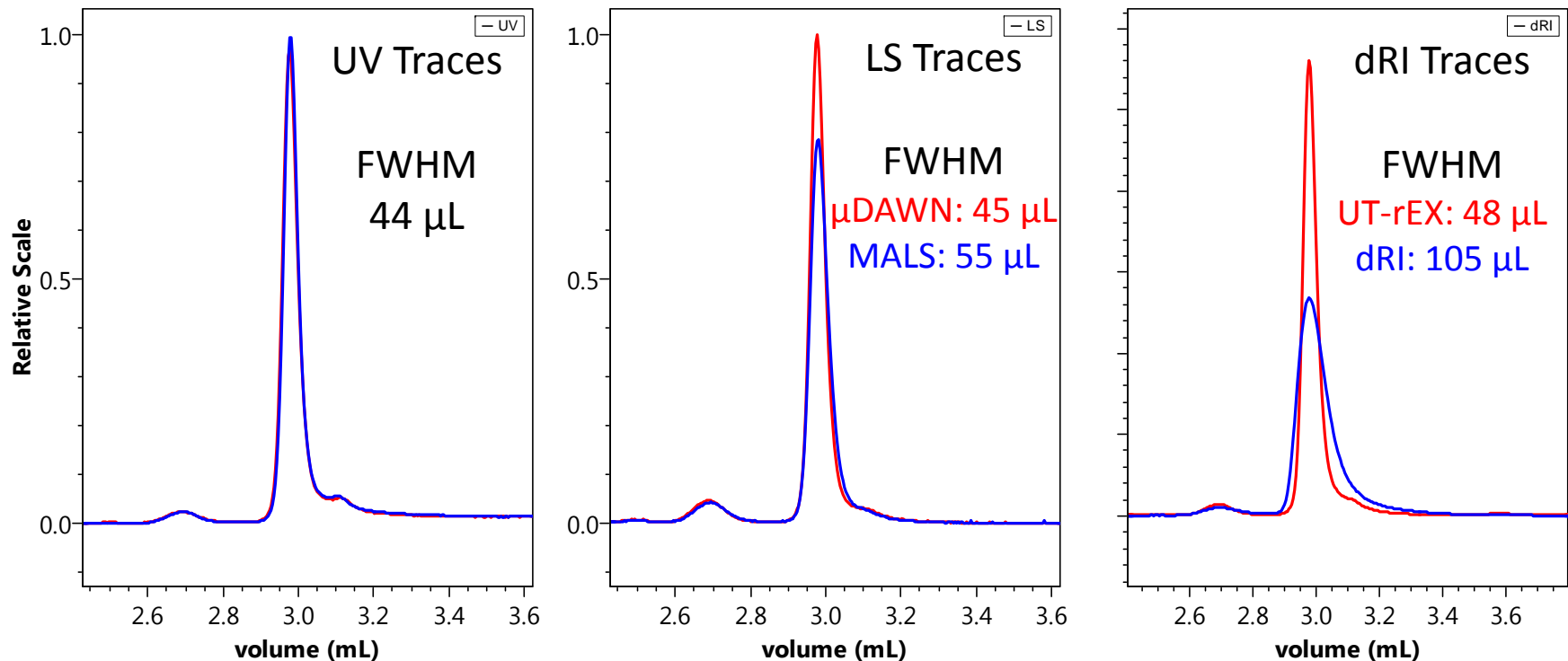
DLS fiber port:
Simultaneous
DLS capability

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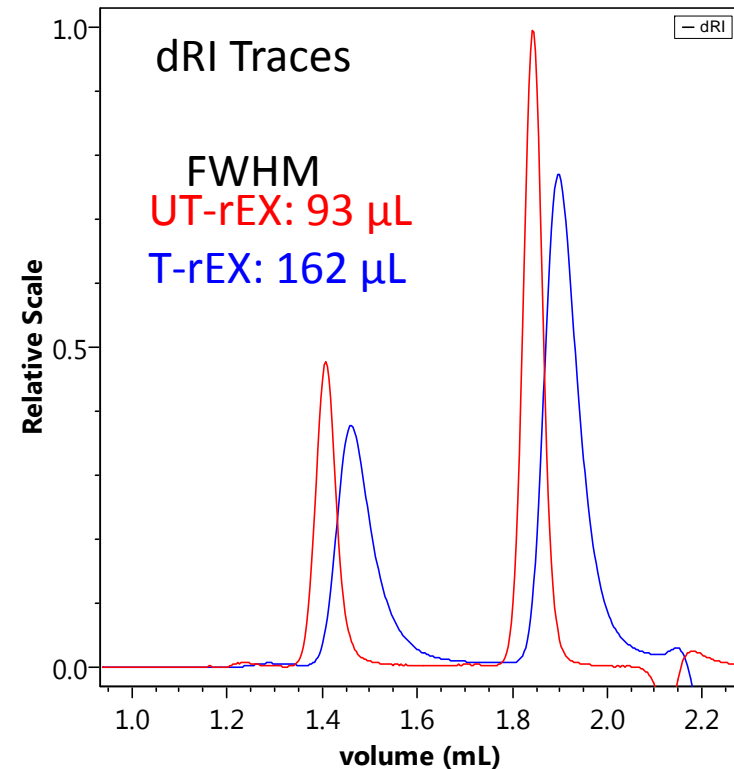
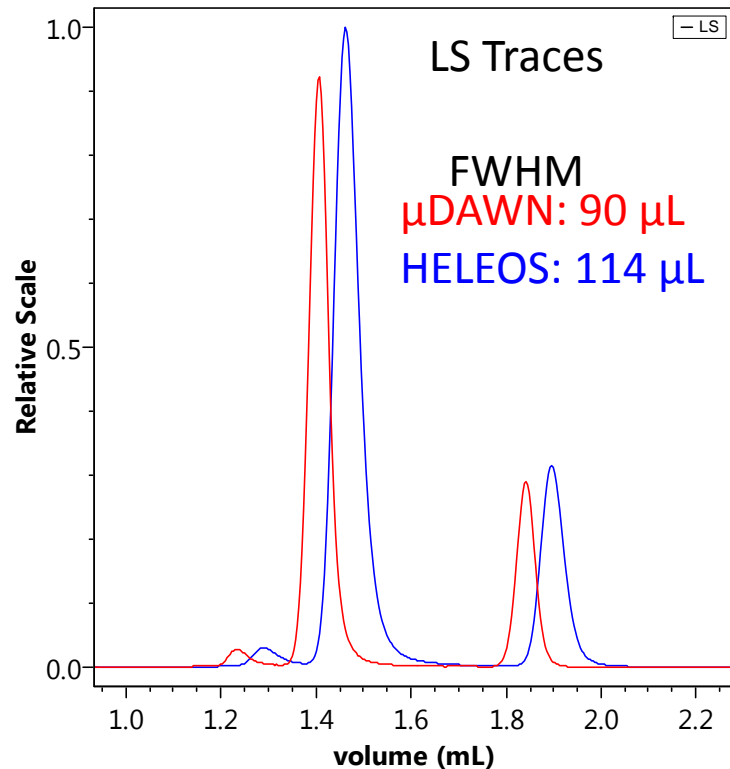
Why μ DAWN & UT-rEX: Proteins



Agilent 1290, Sepax UNIX SEC-300, 4.6 x 300 mm, 0.3 mL/min

μ DAWN and UT-rEX dispersion is much less than standard detectors.

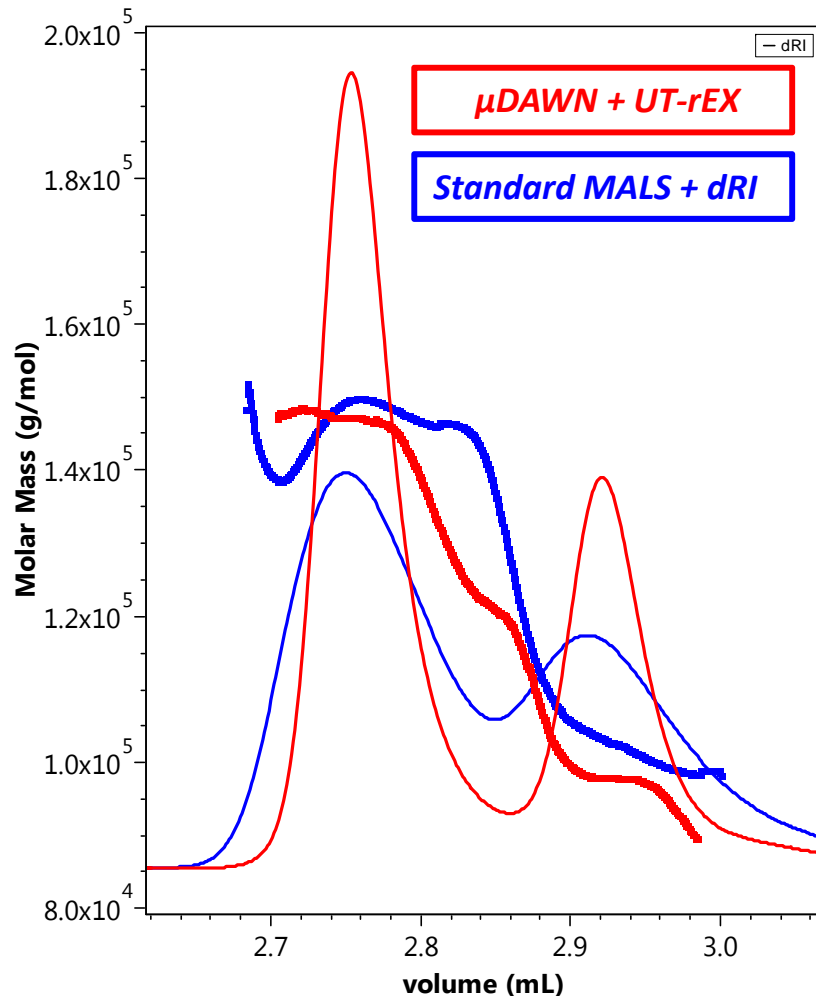
Why μ DAWN & UT-rEX: Polymers (APC)



APC also benefits from low dispersion of μ DAWN and UT-rEX.

Why are μ DAWN & UT-rEX Needed?

Example: IgG with fragment



- Maintain resolution from UHP-SEC
- Provide accurate MW and size information
- Proper band-broadening correction by ASTRA software
- Enable all key MALS applications on the UHP-SEC platform

Experimental Conditions

UHP-SEC Waters Acquity
Columns Proteins – BEH200
Polymers – APC XT

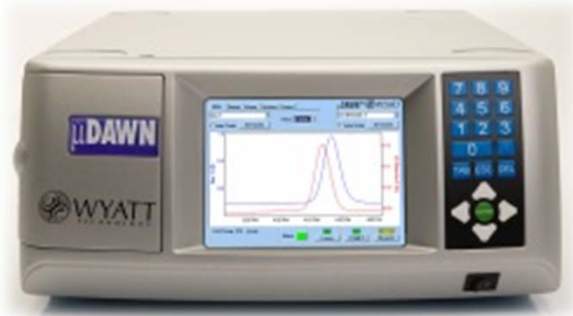
Detectors

UPLC TUV from Waters

μDAWN (MALS) from Wyatt

Optilab UT-rEX (dRI) from Wyatt





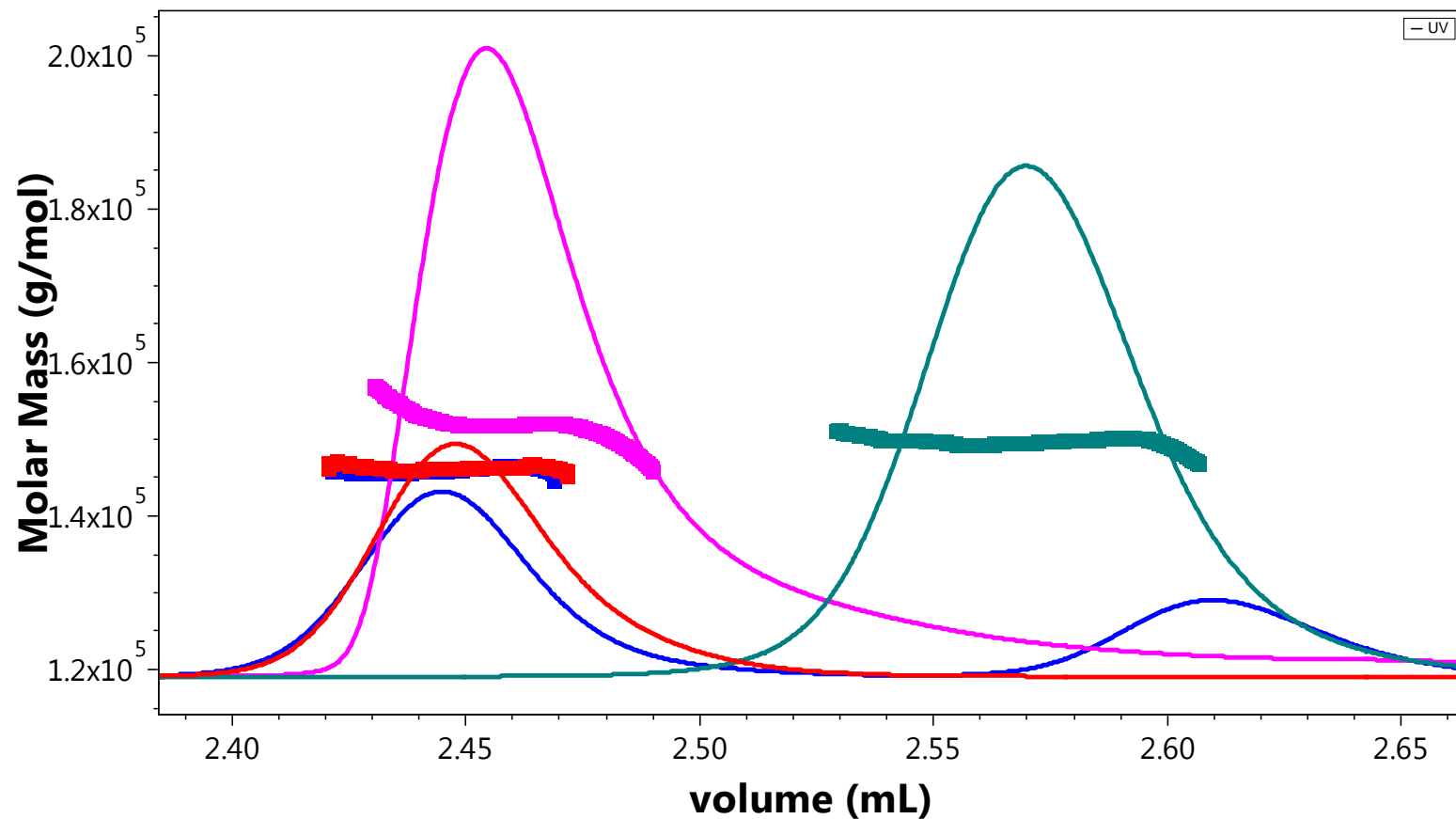
For Proteins and Biotherapeutics

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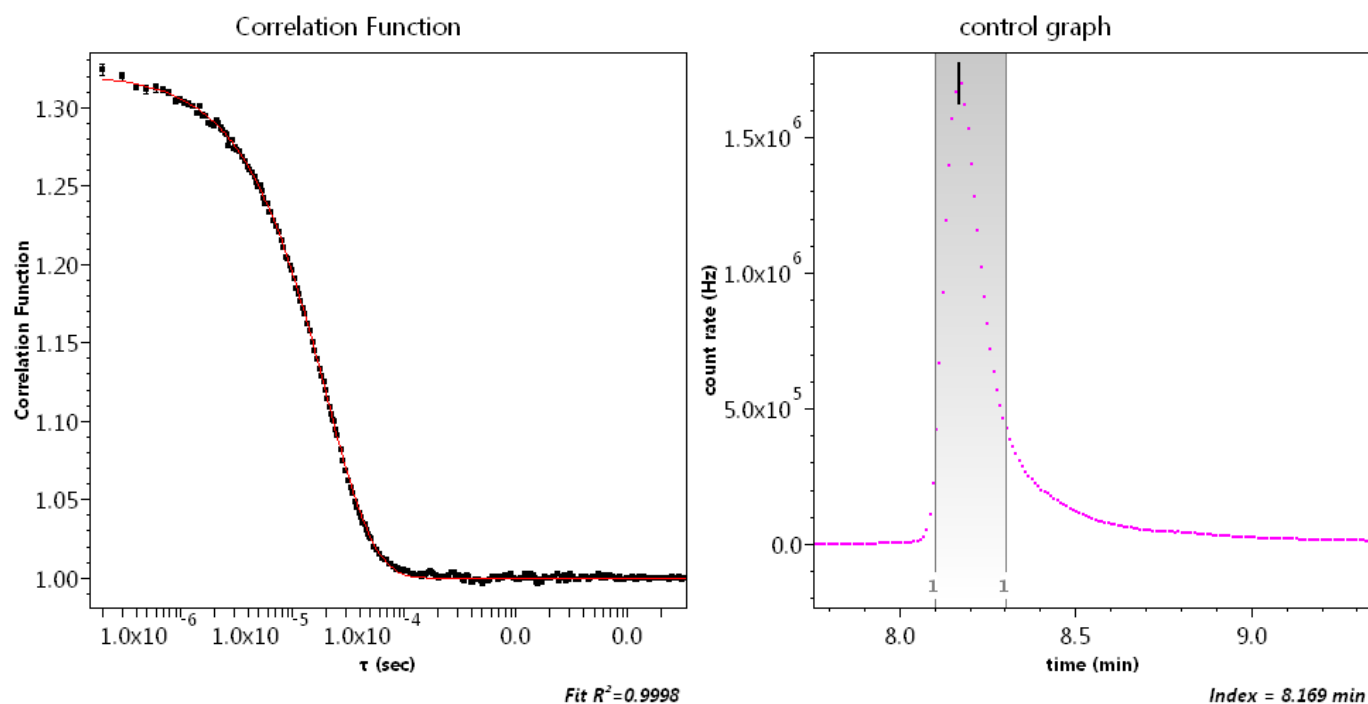
Are These Proteins Really mAb Monomers?



μ DAWN revealed all four mAbs are indeed monomeric.

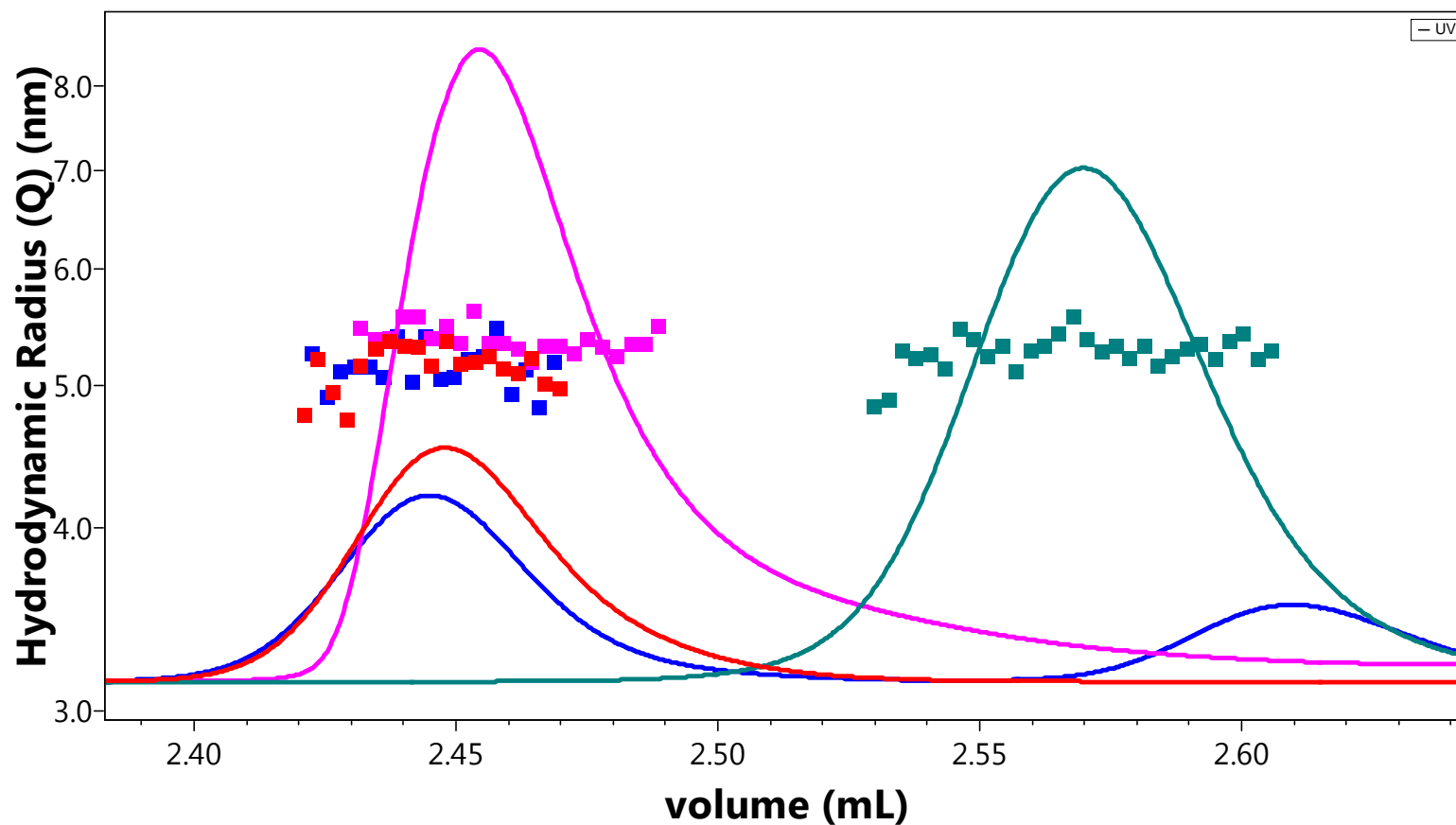
Why Did These mAbs Elute Differently?

Could be due to different shapes. Check with online DLS.



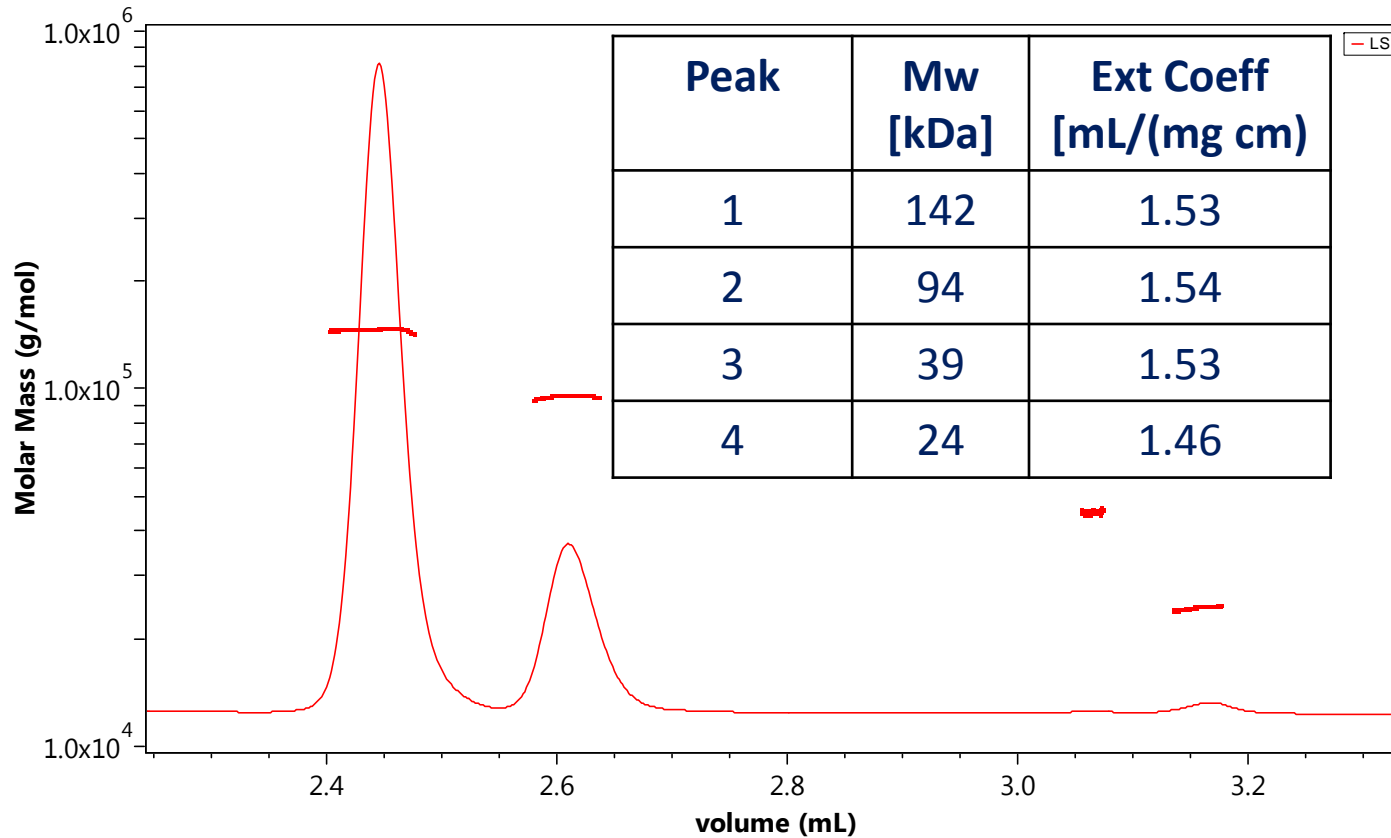
Online DLS measures R_h of mAb down to $20 \mu\text{g/mL}$.

Why Did These mAbs Elute Differently?



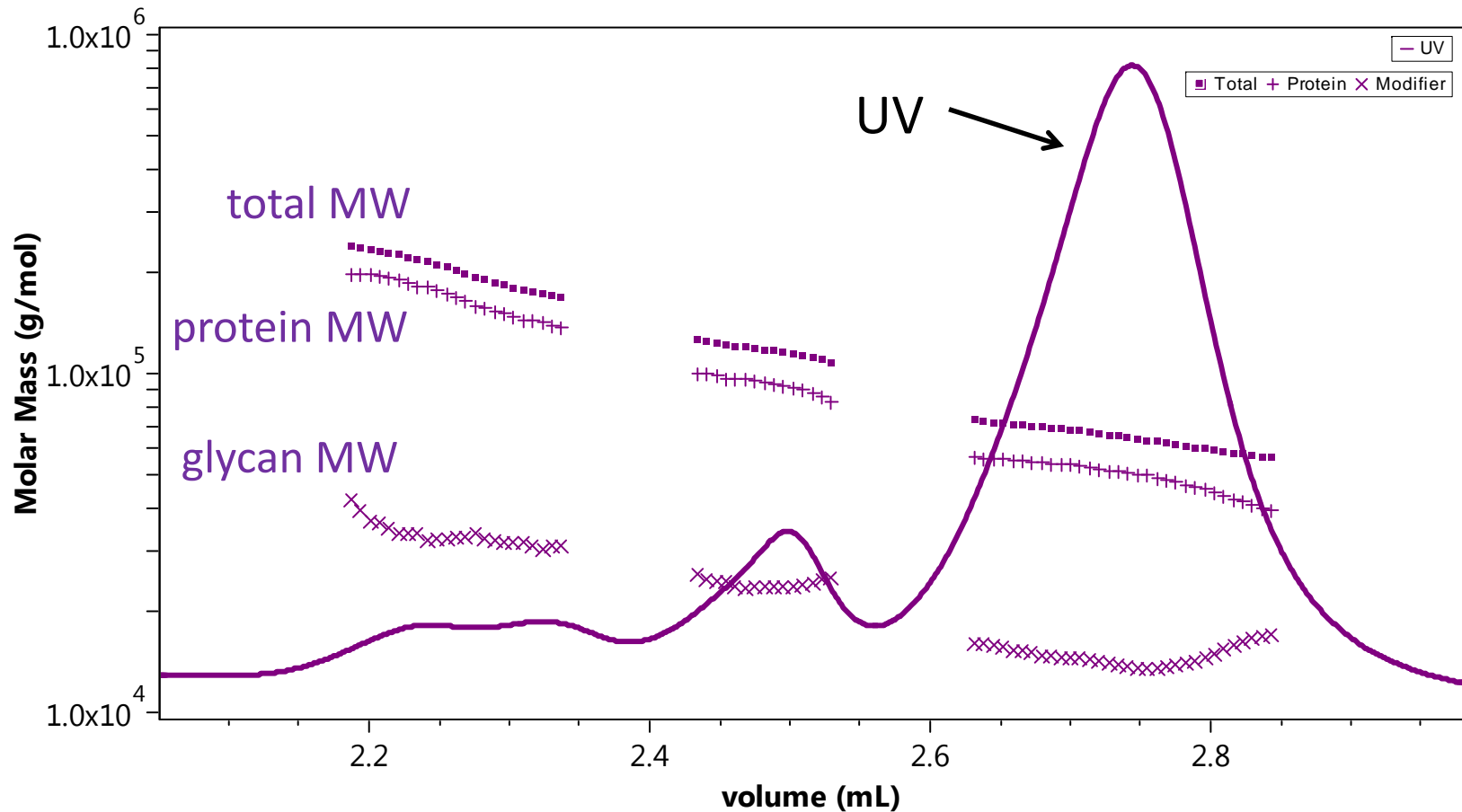
Different elution times + similar R_h values \rightarrow column interaction

IgG Fragments Identified



IgG and fragments were identified by MW and confirmed by UV extinction coefficient, both calculated by ASTRA software.

Protein Conjugate Analysis Glycoprotein by μ DAWN-UV-RI



All key MALS applications are readily transferrable to UHP-SEC.

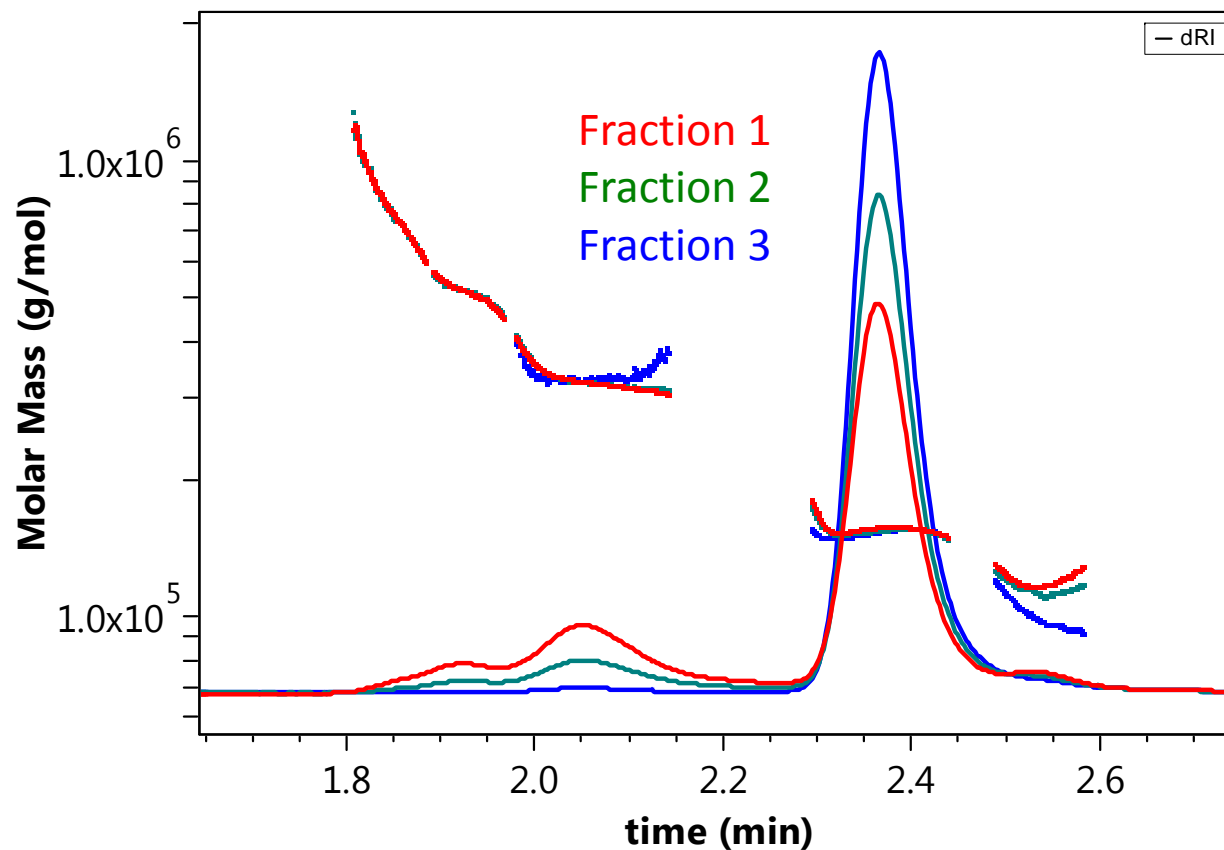
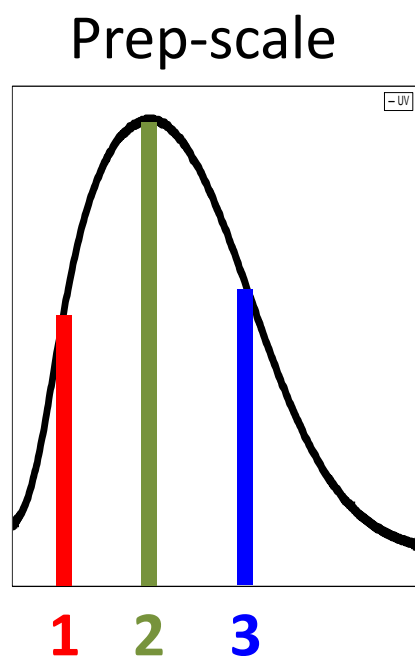
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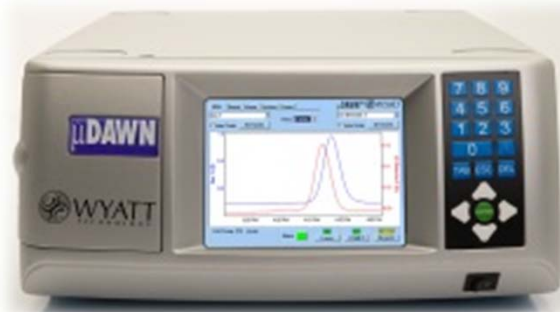


Characterizing Fractions from Preparative HPLC

UHP-SEC separation shows potential for process monitoring



μDAWN identifies aggregates and fragments.



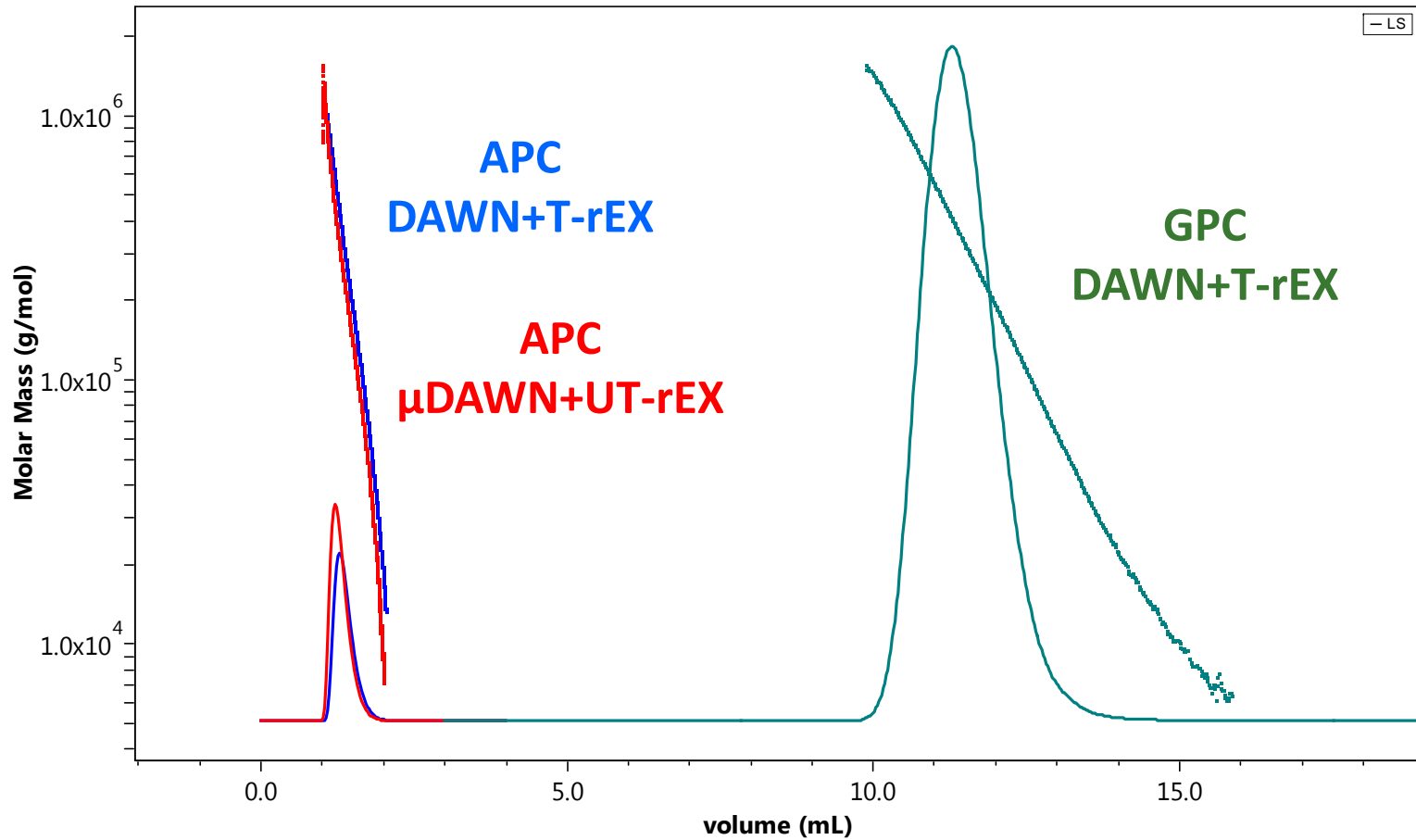
APC (Advanced Polymer Chromatography) for Synthetic Polymers

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APC vs. GPC for a Polydisperse Polystyrene



Comparable MW results, but much faster with APC

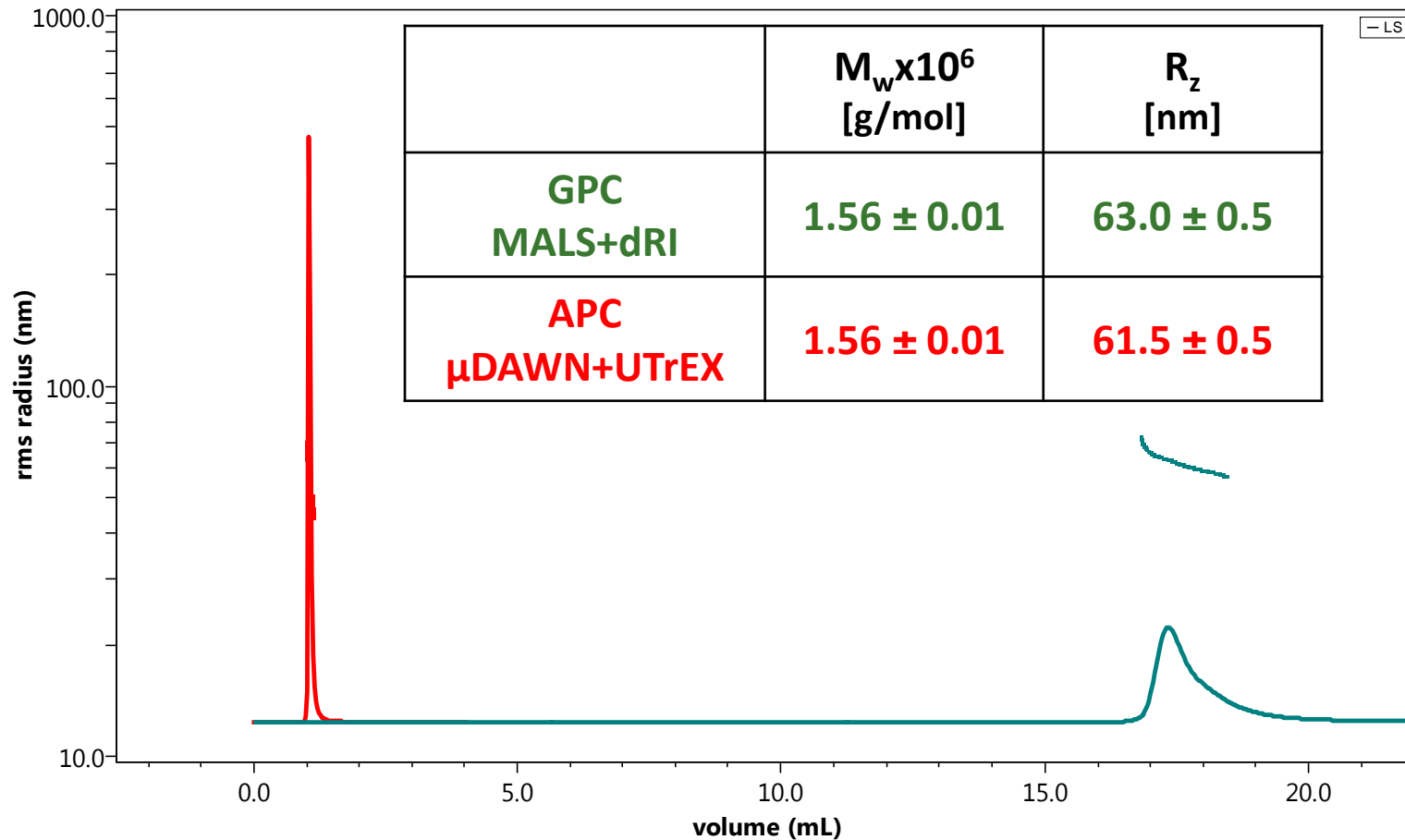
APC vs. GPC for a Polydisperse Polystyrene

	M_n ($\times 10^5$) [g/mol]	M_w ($\times 10^5$) [g/mol]	PDI	R_z [nm]
GPC MALS+dRI	1.11 ± 2	2.72 ± 1	2.45 ± 0.03	26.9 ± 0.2
APC MALS+dRI	1.29 ± 2	2.68 ± 1	2.07 ± 0.03	26.9 ± 0.2
APC μ DAWN+UT-rEX	1.17 ± 2	2.69 ± 1	2.29 ± 0.03	26.7 ± 0.1

Difference between GPC and APC is mainly due to MW ranges covered by respective columns.

Instrument dispersion likely causes small (but noticeable) difference in polydispersity between μ DAWN/UT-rEX and standard MALS/dRI.

Does APC Cause Shearing Degradation?



MALS proves no appreciable degradation at 0.5 mL/min.

μ DAWN & UT-rEX for UHP-SEC

- μ DAWN and Optilab UT-rEX preserve speed and resolution from UHP-SEC.
- MALS and DLS measurements determine MW, R_g , R_h , extinction coefficient, and conformation.
- All key online MALS applications are readily transferrable to UHP-SEC.
- High speed and rich information open new applications in process monitoring and other areas.

μ SEC-MALS™

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