

Ertec, 2-Theta, March 2009

# Microwave Digestion of Samples

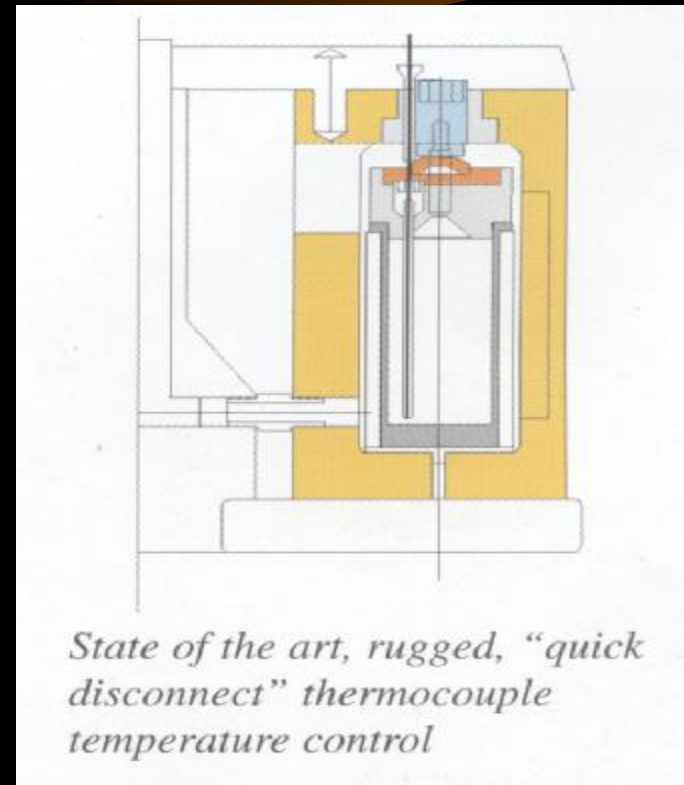
Edward Reszke, ERTEC-Poland  
Vasek Helan , 2 THETA, CZ

Wroclaw, Tesin 2009

# High pressure MW systems



Ethos plus  
from Milestone



*State of the art, rugged, "quick disconnect" thermocouple temperature control*

digestion vessel  
Ethos

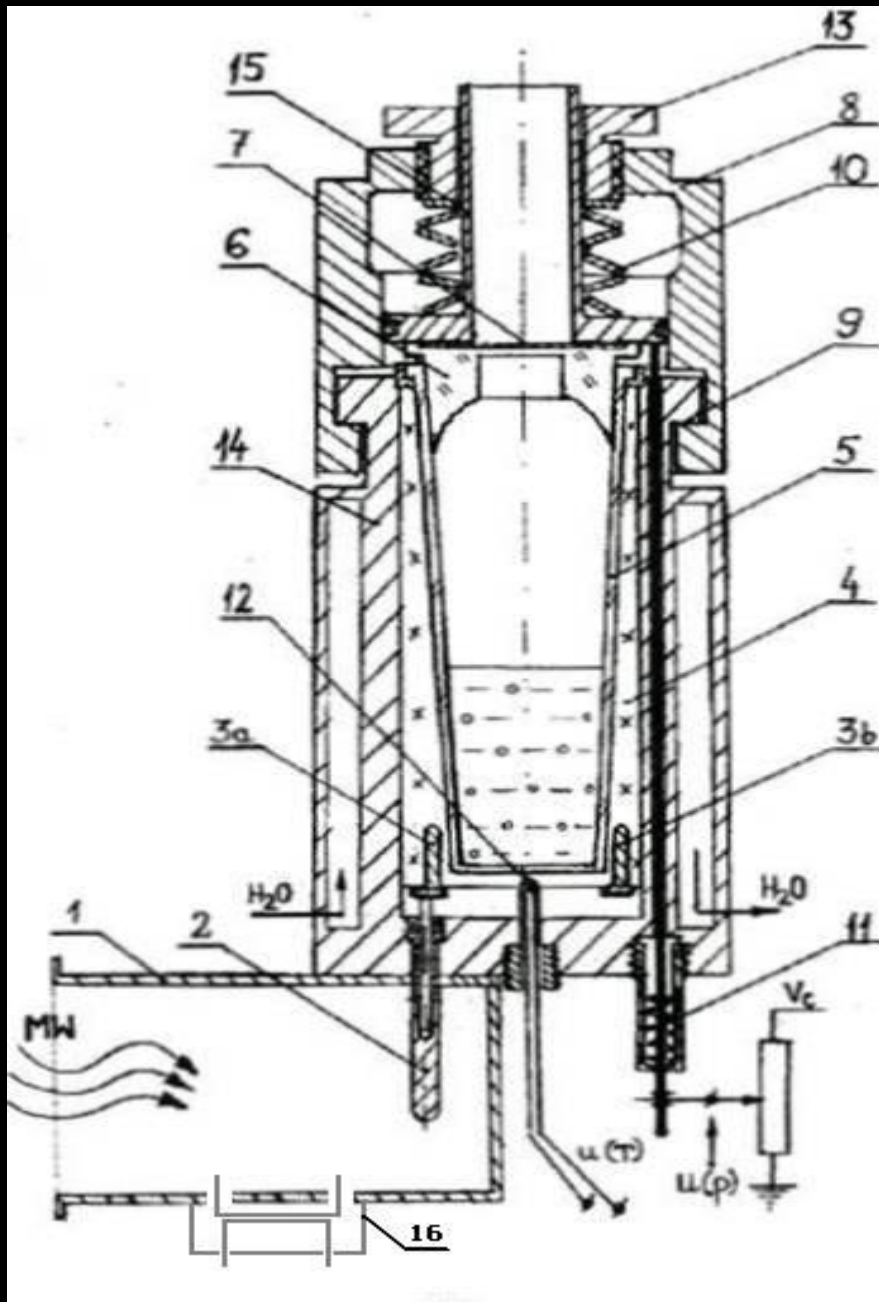
High pressure  
digestion system  
with water cooled  
steel jacket



Ertec console



Reactor/mineralizer Ertec



Cross-section of  
Magnum digestion  
vessel

# Recovery at microwave and conventional dissolution of ceramics

**Table 7. Dissolution speed of „conventional” and microwave closed approaches**

| Matrix                         | Conventional Teflon bomb |       | Microwave digester |
|--------------------------------|--------------------------|-------|--------------------|
|                                | (h)                      | (min) | (min)              |
| Al <sub>2</sub> O <sub>3</sub> | 24                       | 1440  | 20                 |
| AlN                            | 2                        | 120   | 15                 |
| BN                             | 5                        | 300   | 15                 |
| Si <sub>3</sub> N <sub>4</sub> | 6                        | 360   | 15                 |

High-Pressure Microwave Dissolution of Ceramics Prior to Trace Metal Determinations

79

Table 8. Analytical results [ $\mu\text{g g}^{-1}$ ] for determination of impurities in commercial ceramic powders obtained by “conventional” closed-vessel and microwave decomposition and analysis by MIP-AES

| Sample  | Method                      | Al  | Ca  | Cu | Fe  | Mg | Na  | Zn  |
|---|-----------------------------|-----|-----|----|-----|----|-----|-----|
| Al <sub>2</sub> O <sub>3</sub> , Aldrich                  | conventional                |     | 5   | 8  | 37  | 12 | 210 | 140 |
|   | microwave                   |     | 7   | 9  | 39  | 10 | 220 | 126 |
| AlN, Aldrich  | conventional                |     | 23  | 16 | 145 | 12 | 120 | 48  |
|   | microwave                   |     | 25  | 20 | 150 | 13 | 128 | 45  |
| BN, Aldrich   | conventional                | 100 | 130 | 20 | 50  | 30 | 60  | 83  |
|   | microwave                   | 110 | 125 | 24 | 50  | 25 | 65  | 78  |
| BN, Merck   | conventional                | 142 | 110 | 30 | 96  | 41 | 99  | 110 |
|   | microwave                   | 140 | 105 | 29 | 100 | 44 | 104 | 111 |
| Si <sub>3</sub> N <sub>4</sub> (LC 12-S),<br>H. C. Starck | conventional                | 310 | 41  | 12 | 115 | 31 | 54  | 21  |
|   | microwave                   | 320 | 40  | 10 | 118 | 30 | 55  | 20  |
|   | accepted value <sup>a</sup> | 300 | 40  |    | 120 |    |     |     |
| Si <sub>3</sub> N <sub>4</sub> (H 2),<br>H. C. Starck     | conventional                | 410 | 50  | 9  | 630 | 42 | 49  | 30  |
|   | microwave                   | 405 | 50  | 10 | 610 | 45 | 50  | 33  |
|   | accepted value <sup>a</sup> | 400 | 50  |    | 600 |    |     |     |
| Si <sub>3</sub> N <sub>4</sub> , Aldrich                  | conventional                | 12  | 25  | 20 | 195 | 7  | 38  | 10  |
|   | microwave                   | 11  | 24  | 22 | 205 | 8  | 40  | 12  |
|   | accepted value <sup>a</sup> | 10  |     |    | 200 | 5  |     |     |

<sup>a</sup> Results are those reported by the manufacturers.

# TOC

**Table I** Total residual carbon content in high pressure focused microwave heated digested samples of Bovine Liver (NIST-SRM 1577a)

| Digestion method      | Sample mass<br>(g) | Final volume<br>(mL) | Digestion time<br>(min) | Residual carbon <sup>a</sup>              |   | Efficiency of<br>oxidation <sup>b</sup><br>(%) |
|-----------------------|--------------------|----------------------|-------------------------|---|---|--|
|                       |                    |                      |                         | in digestate<br>( $\mu\text{g mL}^{-1}$ ) | in dry sample<br>( $\text{mg g}^{-1}$ ) |  |
| Microwave heated comb | 0.1                | 10                   | 4                       | $30 \pm 3$                                | $3 \pm 0.3$                             | 95.4   |
| High Pressure Asmer   | 0.1                | 10                   | 120                     | $20 \pm 2$                                | $2 \pm 0.2$                             | 99.6   |

<sup>a</sup> Total carbon content of undigested sample:  $510 \pm 10 \text{ mg g}^{-1}$  ( $n=3$ ), dry mass basis. Mean and standard deviation reported

<sup>b</sup> Five measurements from a triplicate sample preparation

**Table II** Total residual carbon in High pressure focused microwave heated digested samples<sup>a</sup> (Triplicate measurements from a duplicate sample preparation. Mean and standard deviation reported)

| Material    | Original carbon<br>content <sup>b</sup><br>(%) | Fat<br>(%) | Lipids<br>(%)   | Residual carbon<br>content <sup>c</sup><br>(%) | Residual carbon <sup>f</sup><br>(%) | Efficiency of<br>oxidation<br>(%) |
|-------------|--|------------|-----------------|--|-------------------------------------|-----------------------------------|
| NRCC TORT-1 | $42.5 \pm 0.9$                                 | d          | d               | 0.1  | 0.4                                 | $99.6 \pm 2.0$                    |
| NRCC DORM-1 | $44.4 \pm 0.9$                                 | 5          | d               | 0.2  | 0.9                                 | $99.1 \pm 2.0$                    |
| NIST 566a   | $49.1 \pm 1.0$                                 | d          | d               | 0.2  | 0.4                                 | $99.6 \pm 2.0$                    |
| NIST 577    | $49.5 \pm 1.0$                                 | d          | d               | 0.3  | 0.6                                 | $99.4 \pm 2.0$                    |
| NRCC DOLT-2 | $50.6 \pm 1.0$                                 | 24         | d               | 0.4  | 0.8                                 | $99.2 \pm 2.0$                    |
| NRCC LUTS-1 | $53.8 \pm 1.2^c$                               | d          | 55 <sup>e</sup> | 0.6 <sup>e</sup>                               | 1.0 <sup>e</sup>                    | $99.0 \pm 2.0$                    |

<sup>a</sup> Digestion for 5 min at 100 W

<sup>b</sup> Total carbon content of undigested samples

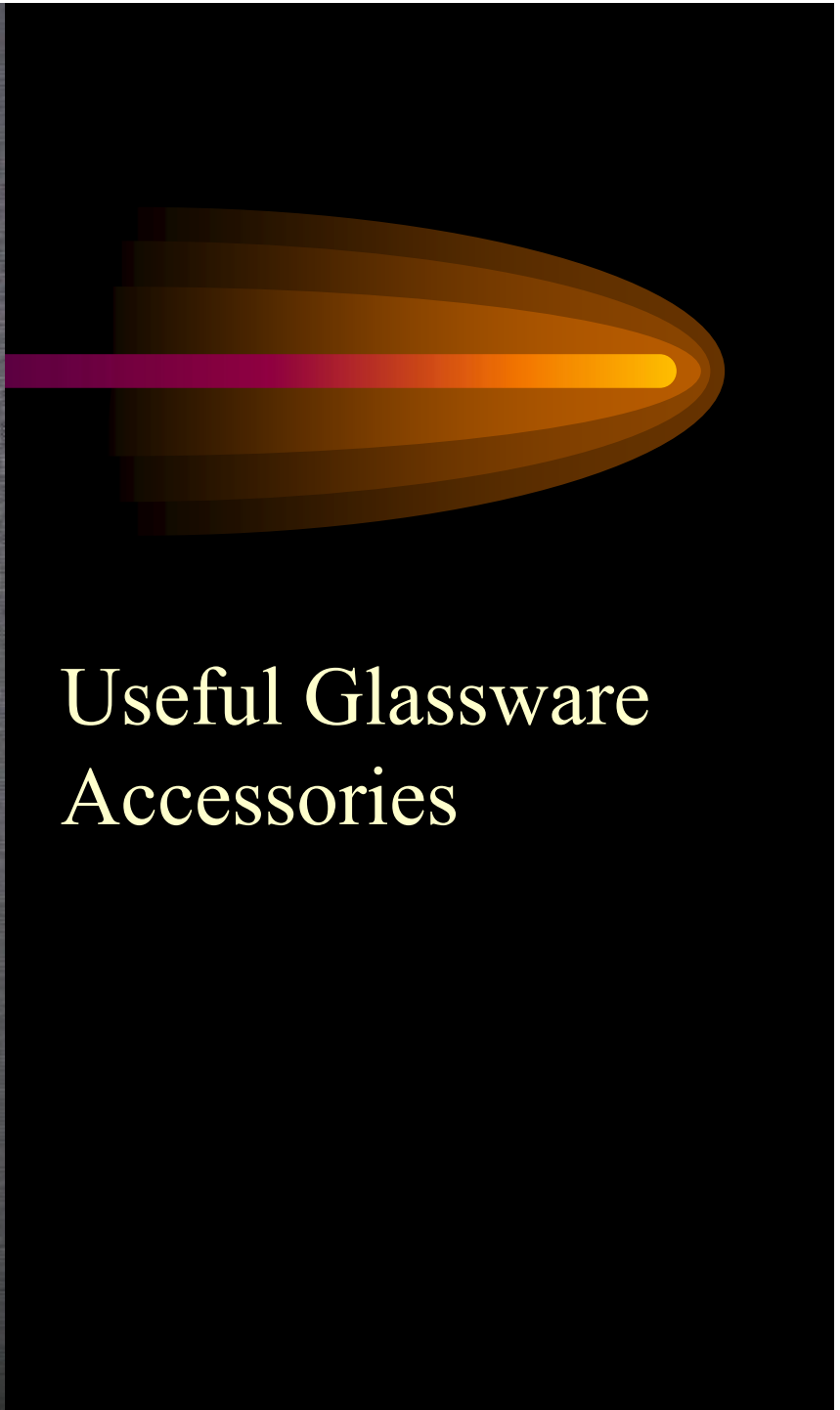
<sup>c</sup> Dry mass basis

<sup>d</sup> No declaration

# Digestion reagents

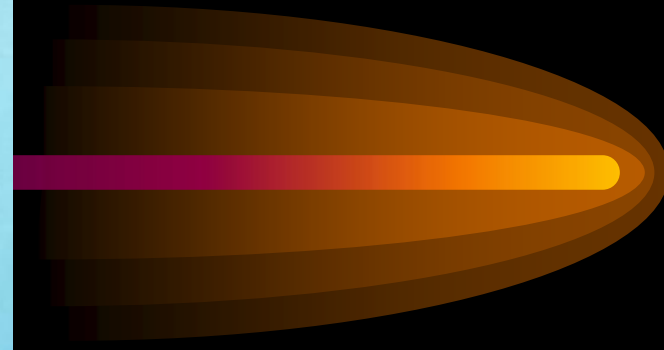
| Solution of reagents  | Matrix   | Uwagi  |
|---|--|--|
| HNO <sub>3</sub>  | Biological materials                             | incomplete digestion at atmospheric pressure   |
| HNO <sub>3</sub> + H <sub>2</sub> O <sub>2</sub>                      | Biological materials                             | Effective digestion of small samples   |
| HNO <sub>3</sub> + H <sub>2</sub> SO <sub>4</sub>                     | general use                                      | Frequently used but promotes losses of easily volatile elements such as As, Ge, Hg, Se                         |
| HNO <sub>3</sub> + HCl  | general use                                      | aqua regia   |
| HNO <sub>3</sub> + HClO <sub>3</sub>                                  | Biological materials                             | High oxidation potential, low loss of As, Hg, Se, In and so on .., safe  |
| HNO <sub>3</sub> + HClO <sub>4</sub>                                  | Biological materials                             | Effective decomposition , low loss of Pb   |
| HNO <sub>3</sub> + HCl + HF   | general use                                      | -  |
| HNO <sub>3</sub> + HF   | general use                                      | -  |
| HNO <sub>3</sub> + HClO <sub>4</sub> + H <sub>2</sub> SO <sub>4</sub> | general use                                      | Temperature regime must be controlled , loss of As, Hg, Fe Sb  |
| HF  | inorganic materials                              | -  |
| H <sub>2</sub> SO <sub>4</sub> + HClO <sub>4</sub>                    | general use                                      | Small samples , danger of explosion  |
| H <sub>2</sub> SO <sub>4</sub> + H <sub>2</sub> O <sub>2</sub>        | general use                                      | Losses of As, Hg, Ge, Ru, Se and many other volatile elements  |
| HClO <sub>4</sub>   | Biological materials                             | Strong oxidizer, danger of explosion   |
| H <sub>2</sub> O <sub>2</sub> + Fe <sup>3+</sup>                      | Biological materials except oils, fats and grees | Decomposition with OH* radicals, low temperature of decomposition, good for large samples, no loss of elements |



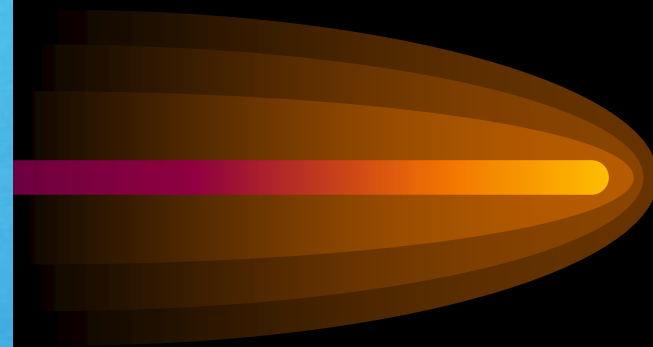


# Useful Glassware Accessories





A glance at the  
new system  
from the front



Dwójka



Czwórka

## Digestion of difficult organic samples with dry mass over 1g

# ERTEC

| <b>Sample</b>        | <b>Mass [g]</b> | <b>Reagents [ml]</b>                    | <b>Digestion procedure power [%]<br/>pressure set. [at]</b> | <b>Pressure reached (oscillation) [at]</b> | <b>Total digestion time [min]</b> |
|----------------------|-----------------|---|---|--|-----------------------------------|
| <b>Green coffee</b>  | 1,5             | 6 HNO <sub>3</sub>                      | 5'/60% 20-17at;<br>5'/100% 45-42at<br>10'/0%                | 45 (45-42)                                 | 20                                |
| <b>Tea fix</b>       | 1,5             | 6 HNO <sub>3</sub> , 2 H <sub>2</sub> O | 5'/60% 20-17at;<br>5'/80% 45-42at;<br>10'/100%              | 45 (45-42)                                 | 20                                |
| <b>Rice</b>          | 2,5             | 8 HNO <sub>3</sub> , 4 H <sub>2</sub> O | 10'/60% 20-17at;<br>10'/0% 45-42at;<br>10'/0%               | 105 (45-42)                                | 30                                |
| <b>Goulash soup</b>  | 1,5             | 8 HNO <sub>3</sub> , 4 H <sub>2</sub> O | 10'/60% 20-17at;<br>10'/100% 45-42at;<br>10'/0%             | 74 (45-42)                                 | 30                                |
| <b>Dry mushrooms</b> | 2               | 8 HNO <sub>3</sub> , 4 H <sub>2</sub> O | 10'/60% 20-17at;<br>10'/100% 45-42at;<br>10'/0%             | 45 (45-42)                                 | 30                                |
| <b>Peanut</b>        | 1,5             | 8 HNO <sub>3</sub> , 4 H <sub>2</sub> O | 10'/60% 20-17at;<br>10'/100% 45-42at;<br>10'/0%             | 45 (45-42)                                 | 30                                |
| <b>Poppy seed</b>    | 2               | 8 HNO <sub>3</sub> , 4 H <sub>2</sub> O | 10'/60%; 10'/100%;<br>10'/0%                                | 82 (45-42)                                 | 30                                |



| Rodzaj próbki           | Masa próbki | Procedura mineralizacji  | Ciśnienie (max-min)                          | Rozpuszczalniki   |
|-------------------------|-------------|--|--|---|
| Krew                    | 0.5g        | 7min/100%,   | 45-42 at                                     | 7ml HNO <sub>3</sub> ,                                      |
| Nasiona lnu             | 0.5g        | 7min/100%,   | 45-42 at                                     | 6ml HNO <sub>3</sub>  |
| Kłaczce tataraku        | 0.5g        | 7min/100%,   | 45-42at                                      | 6ml HNO <sub>3</sub>  |
| Morszczyn               | 0.5g        | 7min/100%,   | 45-42 at                                     | 6ml HNO <sub>3</sub> ,<br>2ml H <sub>2</sub> O <sub>2</sub> |
| Włosy dziecka           | 1.0g        | Krok 1) 1min/50%, 30sek/0%,<br>Krok 2) 1min/60%, 30sek/0%,<br>Krok 3) 2min/70%, 30sek/0%,<br>Krok 4) 2min/80%, | 20-17 at<br>30-27 at<br>35-32 at<br>45-42 at | 7ml HNO <sub>3</sub> , 3ml H <sub>2</sub> O                 |
| Kopyto końskie          | 0.2g        | 15min/100%,  | 45-42 at                                     | 6ml HCl,<br>3ml H <sub>2</sub> O <sub>2</sub>               |
| Kości wołowe            | 0.2g        | 25min/100%,  | 45-42 at                                     | 6ml HCl,<br>3ml H <sub>2</sub> O <sub>2</sub>               |
| Woda, ścieki            | 50ml        | 15/100%  | 45-42 at                                     | 7ml HNO   |
| Wołowina chuda, świeża  | 5.0g        | Krok 1) 2min/80%,<br>Krok 2) 1min/60%, 30sek/0%,<br>Krok 3) 2min/70%, 30sek/0%,<br>Krok 4) 2min/80%,           | 20-17 at<br>30-27 at<br>35-32 at<br>45-42 at | 10ml HNO <sub>3</sub>                                       |
| Kiełbasa średnio tłusta | 1.0g        | 6min/100%,   | 45-42 at                                     | 6ml HNO <sub>3</sub>  |
| Ser twaróg              | 1.0g        | 10min/100%,  | 45-42 at                                     | 6ml HNO <sub>3</sub>  |
| Ser żółty               | 1.0g        | 10min/100%,  | 20-17  | 6ml HNO <sub>3</sub>  |
| Masło                   | 1.0g        | 2min/60%,<br>2min/70%,<br>2min/80%,<br>5min/90%,   | 20-17 at<br>30-27 at<br>35-32 at<br>45-42 at | 6ml HNO <sub>3</sub>  |
| Słonina                 | 1.0g        | 10min/100%,  | 45-42 at                                     | 6ml HNO <sub>3</sub>  |
| Kości zwierzęce         | 0.2g        | 15min/100%,  | 45-42 at                                     | 6ml HCl,<br>3ml H <sub>2</sub> O <sub>2</sub>               |

# PRÓBKI WYMAGAJĄCE SZCZEGÓLNEGO PODEJŚCIA

**TABLETKI POWLEKANE**

**POLIMERY**

**PRÓBKI „NIESPODZIANKI” – OLEJ „TRANSFORMATOROWY”**



## GRAFIT Z ELEKTROWNI JĄDROWEJ MOCHOWCE – SŁOWACJA

Masa próbki – 0,1 g

Odczynniki : 5 ml Perchloric acid 70 % + 2 ml H<sub>2</sub>O

### Procedura rozkładu:

Krok 1 – Czas 5 min, Moc: 60 %, P<sub>max</sub> 20 atm, P<sub>min</sub> 17 atm, T<sub>max</sub> 300 ° C T<sub>min</sub> 295 ° C

Krok 2 – Czas 5 min, Moc: 80 %, P<sub>max</sub> 30 atm, P<sub>min</sub> 27 atm, T<sub>max</sub> 300 ° C T<sub>min</sub> 295 ° C

Krok 3 – Czas 10 min, Moc: 100 %, P<sub>max</sub> 45 atm, P<sub>min</sub> 42 atm, T<sub>max</sub> 300 ° C T<sub>min</sub> 295 ° C

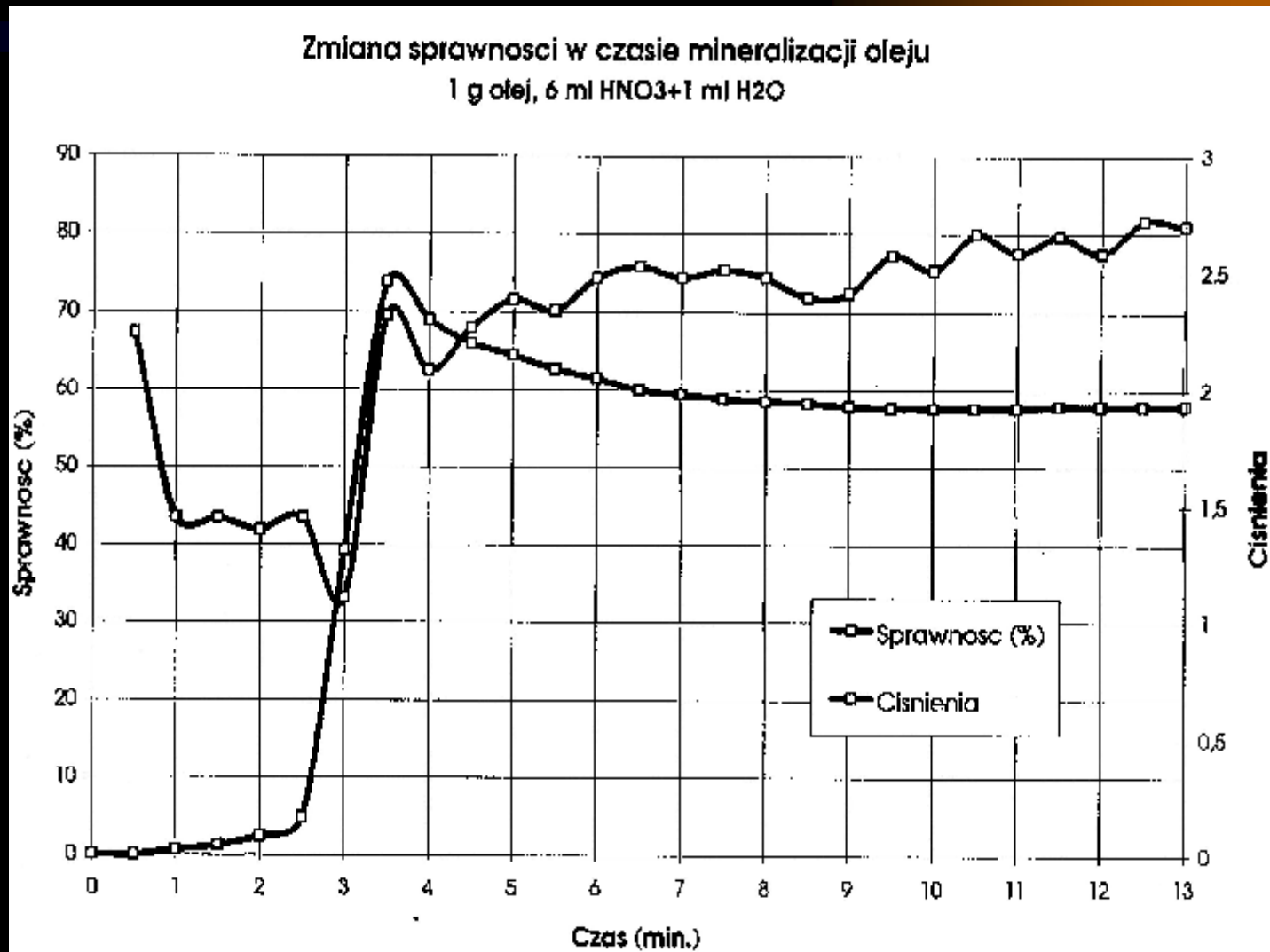
Bardzo dobry klarowny roztwór

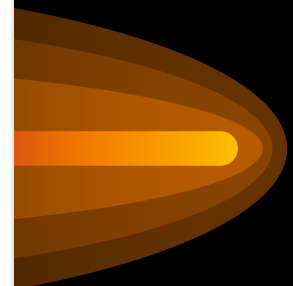
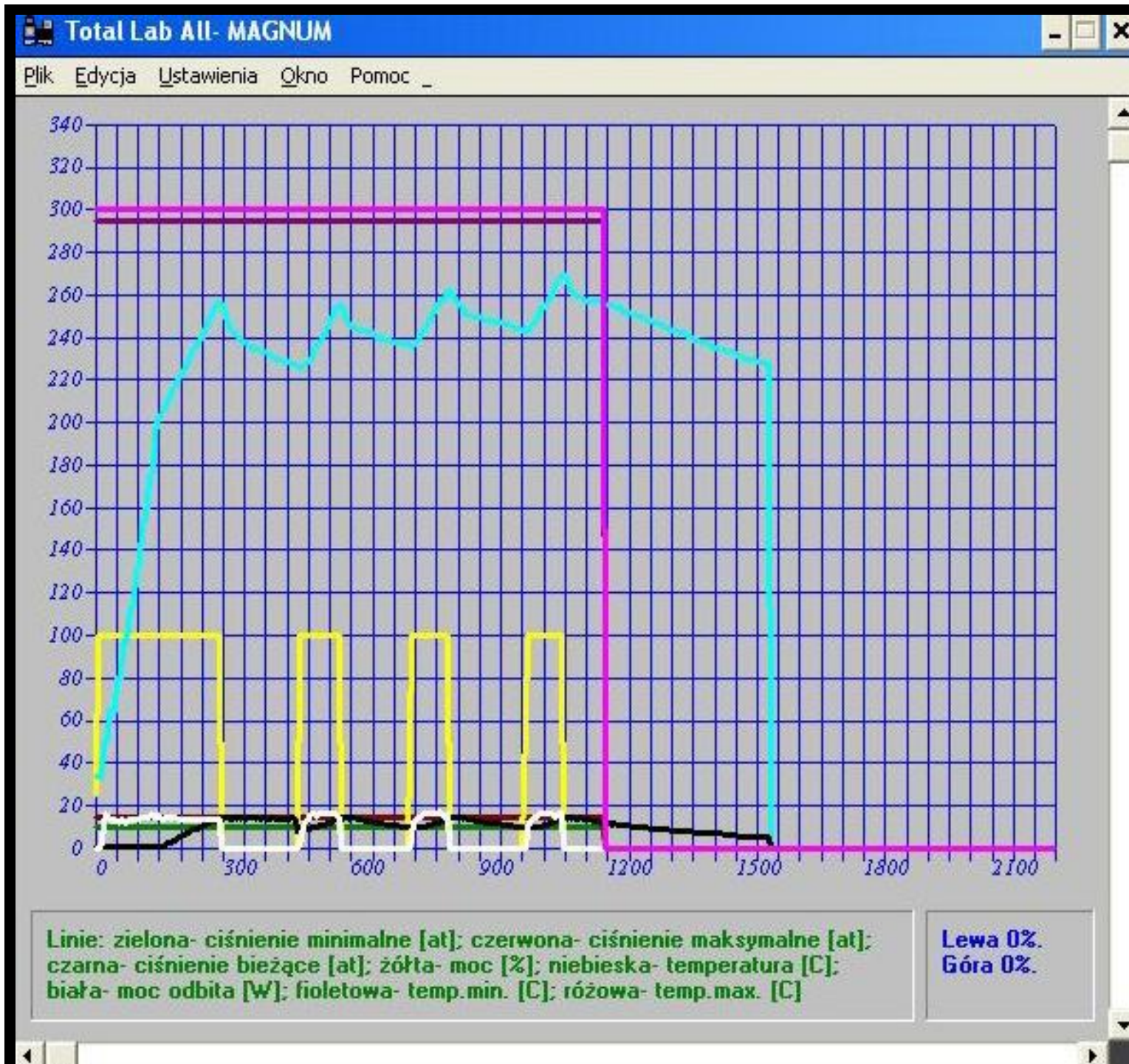


# Capability of different digestion systems

| Kind of a Sample               | Dry mass[g] (up to) | System ERTEC 2 modules Magnum (samples/day) | Microwave furnaces with 6 vessel carouselle (samples/day) |
|--------------------------------|---------------------|---|---|
| Organic                        | 0.5 g               | 65  | 50  |
|                                | 1.0 g               | 50  | sometimes impossible                                      |
|                                | 2.0 g               | 25  | impossible!!  |
|                                | 5.0 g               | 12  | impossible!!!   |
| Mixed                          | 0.5 g               | 50  | 36  |
|                                | 1.0 g               | 38  | 24  |
|                                | 2.0 g               | 19  | usually impossible  |
|                                | 5.0 g               | 11  | impossible!!  |
| Non-organic (dissolution only) | 0.5 g               | 35  | 30  |
|                                | 1.0 g               | 25  | 18  |
|                                | 2.0 g               | 13  | sometimes impossible                                      |
|                                | 5.0 g               | 6   | impossible!!  |

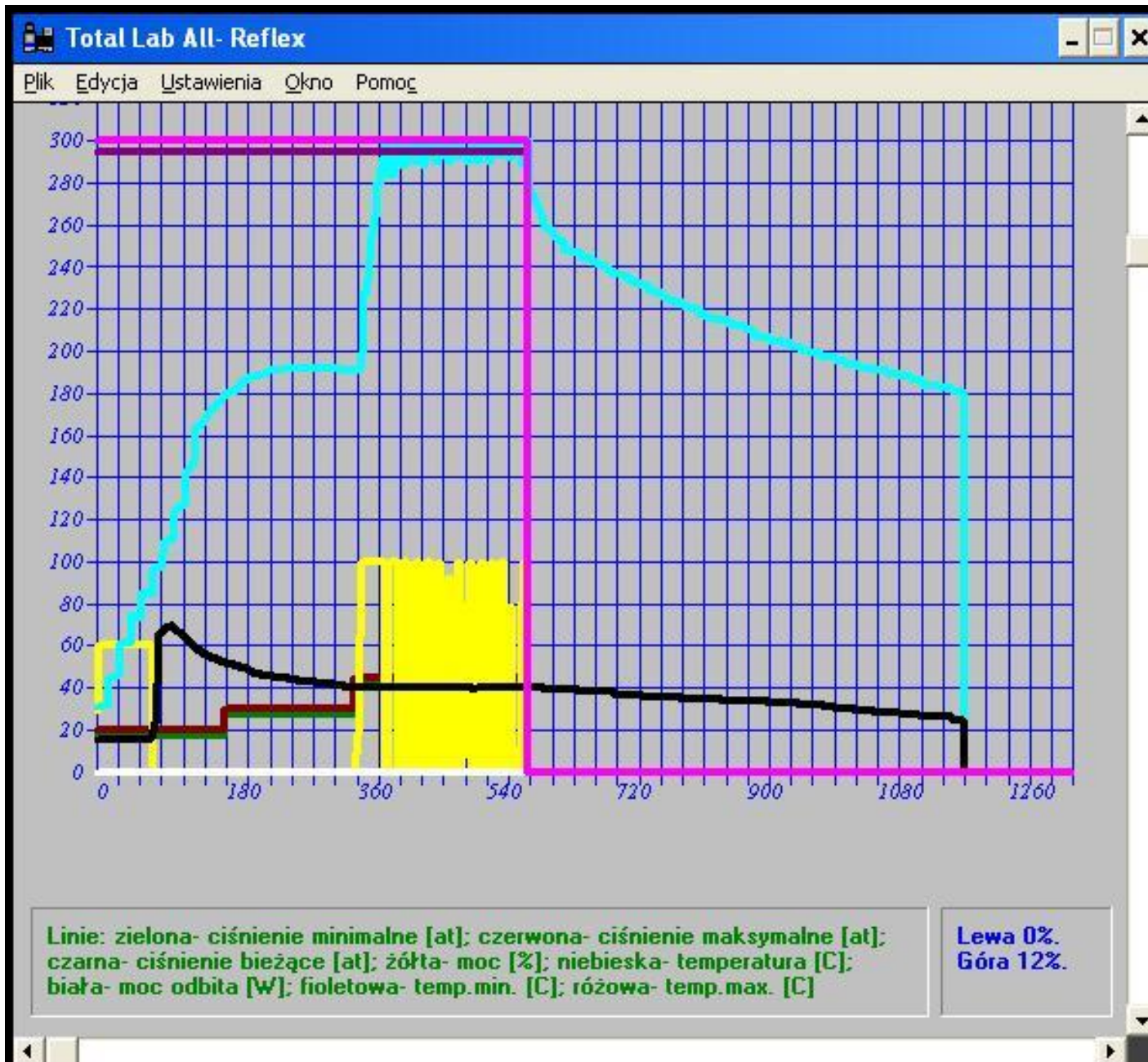
# Power efficiency as an and point detection of digestion procedures





Perhydrol  
 30ml



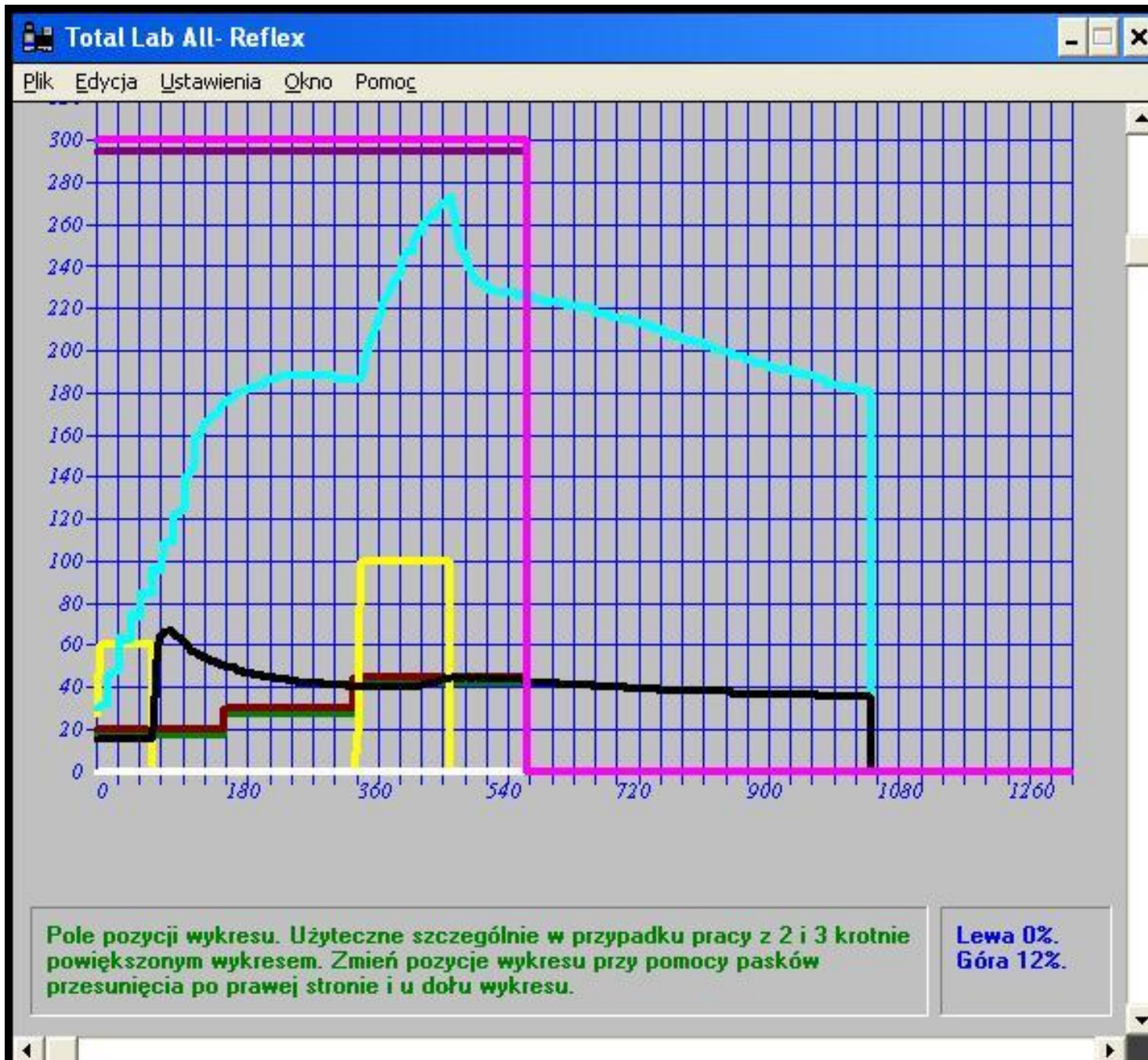


Olej z SEMTEXU 0,4 ml + 6ml HNO<sub>3</sub>

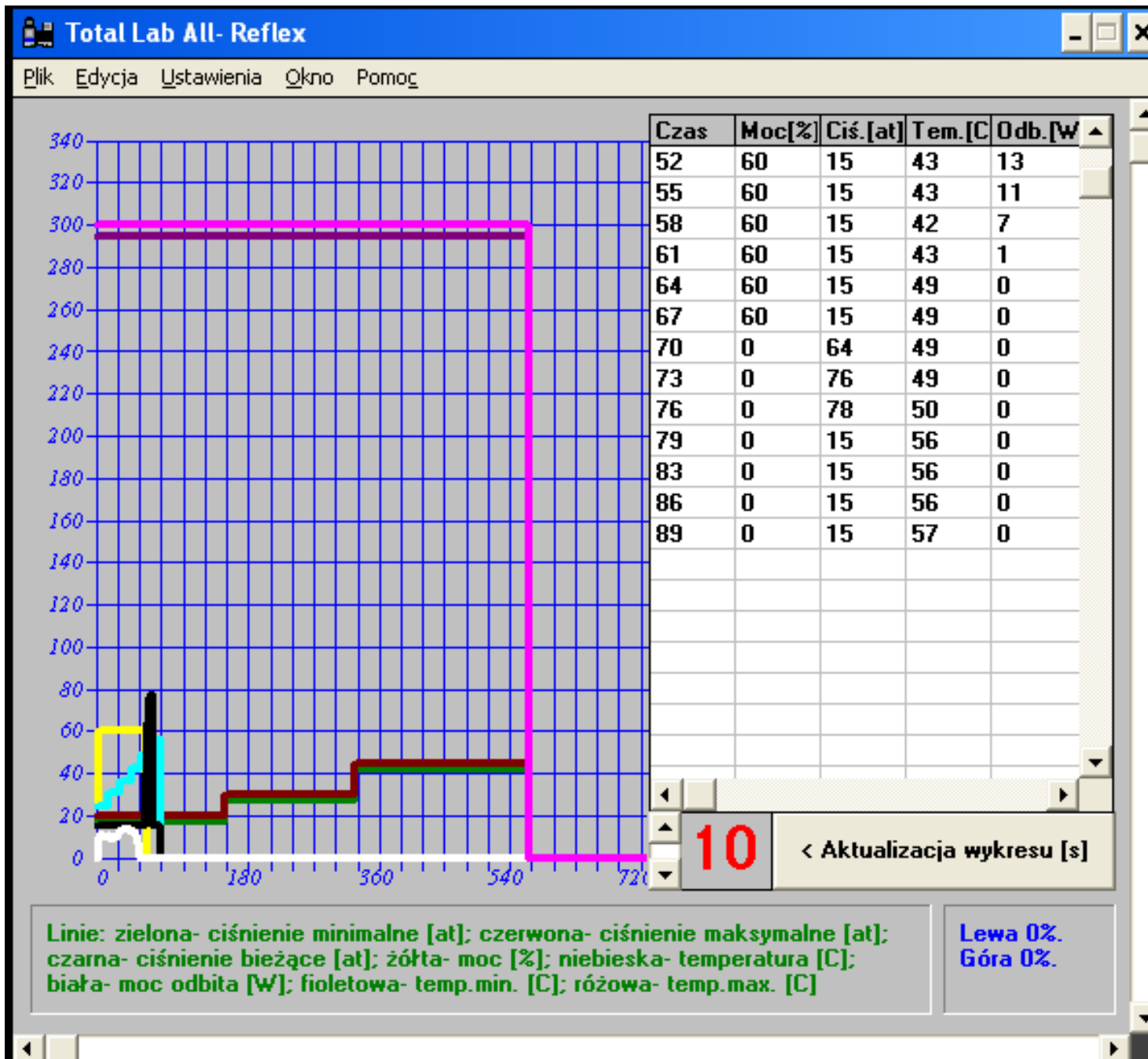
## Temperature control –A new low - temperature Kjeldahl procedure

In this study, a microwave digestion system was used in place of the conventional block heating apparatus, typically used in the *Standard Methods*.<sup>[1]</sup> The sample size was chosen based on the difference in the solids content. The samples for standard solutions and sewage wastewaters, 5 mL of sample in the microwave digestion cell, was mixed with 5 mL concentrated  $\text{H}_2\text{SO}_4$  and a digestion mixture consisting of 0.6 grams of  $\text{K}_2\text{SO}_4$ , and 0.02 gram of  $\text{HgO}$ . For aerobic sludge, 1 mL of sample was mixed with 10 mL of concentrated  $\text{H}_2\text{SO}_4$  and the digestion mixture. Samples were subjected to microwave treatment with a temperature ramp from  $23^\circ\text{C}$  to  $200^\circ\text{C}$  for 10 min, followed by maintaining at  $200^\circ\text{C}$  for 15 min. It should be noted that the microwave digestion temperature was set in a much lower region than the conventional thermal digestion ( $380^\circ\text{C}$ ).





Bułka sucha 1,5g próbka druga



Olej z SEMTEXU 0,5g – zadziałanie bezpiecznika ciśnieniowego



# Advantages of the new digestion system



1. A new more efficient coupling between the magnetron and the digestion vessel
2. Built-in reflectometer enabling measurements of microwave power reflected from the sample
3. Indication of the ‘well closed’ digestion vessel’s head
4. Reduced more ergonomic height of the digester
5. A new user-friendly software with more useful data

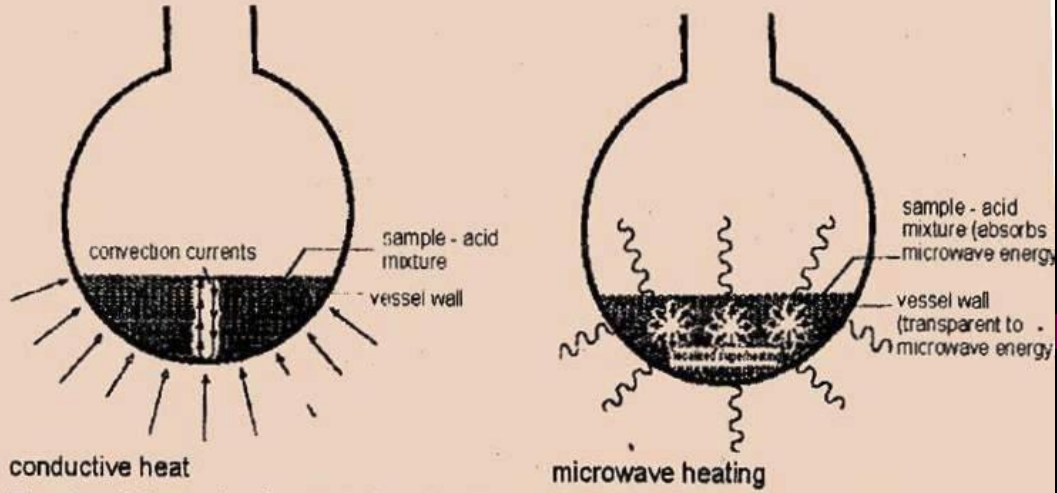
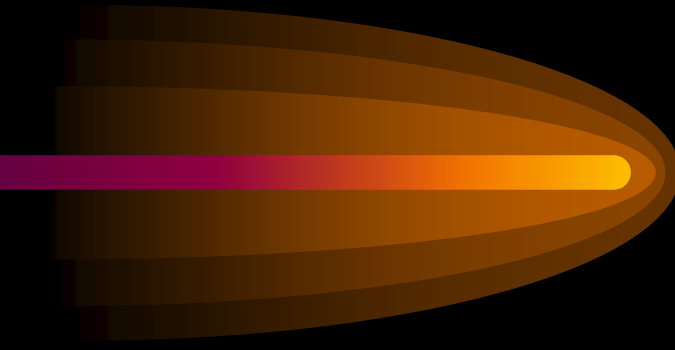


Fig. 1. Schematic of sample heating by conduction and microwave energy



Thank you for your attention