

Carbon and Sulfur in Potassium Heptafluorotantalate Materials

LECO Corporation; Saint Joseph, Michigan USA

Instrument: CS400/CS-444

Sample Preparation

Contamination on the sample can cause significant errors in the analytical data, therefore care must be taken to ensure a clean representative sample is analyzed.

Accessories

528-018 Crucibles (preheated); 502-173 LECOCEL® II HP, 502-231 Iron Chip, 502-351 Halogen Trap Material, 773-579 Metal Scoop, 781-420 Manual Cleaner, 769-641 Fluorine/Chlorine Trap Kit

Calibration Standard

NIST (steel) or other suitable standard

Sample Weight ~0.1 g

Program Settings

Pre-Analyze Purge: 15 seconds
Pre-Analyze Delay: 25 seconds
C Minimum Timeout: 50 seconds
C Comparator Level: 0.5%
S Minimum Timeout: 60 seconds
S Comparator Level: 1.0%

NOTE: The oxides of Potassium Heptafluorotantalate produced during combustion may cause a flow restriction with the auto cleaner, therefore it is necessary to use the MANUAL CLEANER. The down stream pressure on the furnace will decrease if there is a restriction from these oxides.

Procedure

1. Install a 769-641 Trap in the measure line between the furnace and determinator, following instructions found in the trap kit. Pack the trap with 502-351 Halogen Trap Material or equivalent.
2. Preheat ceramic crucibles in a muffle or tube furnace at 1250°C for not less than 15 minutes or at 1000°C for not less than 40 minutes. The crucibles are removed from the furnace, allowed to cool for 1 to 2 minutes and placed in a desiccator for storage. If the crucibles are not used within four hours, they should be re-baked.
3. Prepare instrument as outlined in the operator's instruction manual.



4. Determine the blank.
 - a. Enter 1.000 g weight into the weight stack.
 - b. Add 1.000 g (± 0.005 g) of 502-173 LECOCEL II HP and 1.000 g (± 0.005 g) of 502-231 Iron Chip to a preheated 528-018 Crucible.
 - c. Place the crucible on furnace pedestal and analyze.
 - d. Repeat steps 4a through 4c a minimum of three times.
 - e. Enter blank following routine outlined in operator's instruction manual.
5. Calibrate.
 - a. Weigh ~0.5 g (steel) calibration standard into a preheated 528-018 Crucible and enter weight into the weight stack.
 - b. Add 1.000 g (± 0.005 g) of 502-173 LECOCEL II HP and 1.000 g (± 0.005 g) 502-231 Iron Chip to the preheated crucible.
 - c. Place the crucible on furnace pedestal and analyze.
 - d. Repeat steps 5a through 5c a minimum of three times and calibrate the instrument following the auto calibration procedure as outlined in the operator's instruction manual.
 - e. Verify the calibration by analyzing the calibration standard again. It should fall within the expected tolerance. If not, repeat steps 5a through 5d.
6. Analyze samples.
 - a. Weigh ~0.1 g sample into a preheated 528-018 Crucible and enter weight into the weight stack.
 - b. Add 1.000 g (± 0.005 g) of 502-173 LECOCEL II HP and 1.000 g (± 0.005 g) 502-231 Iron Chip to the preheated crucible.
 - c. Place the crucible on furnace pedestal and analyze.

Typical Results

Sample	Weight	% Carbon	% Sulfur
K ₂ TaF ₇	0.1071	0.0046	0.0174
	0.1059	0.0053	0.0204
	0.1058	0.0054	0.0185

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