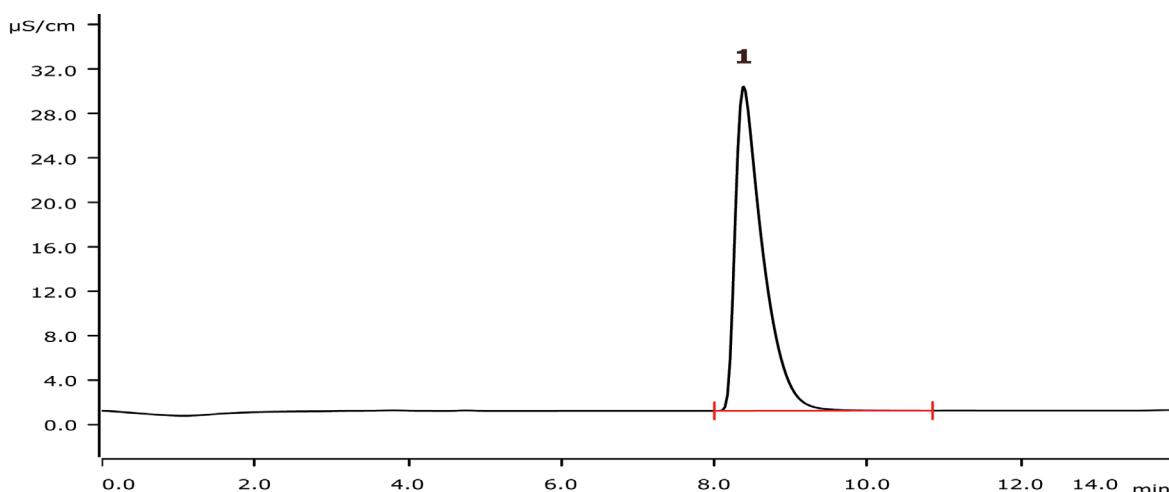


Bromine content in polystyrene – optimization of the absorption solution for Combustion IC



Polystyrol is brominated to increase flame retardation. The brominated polystyrene finally consists of 25 to 35% of bromine. The determination of bromine by combustion ion chromatography (CIC) requires a specially optimized absorption solution to trap all bromide. This work shows the optimization of the absorption solution for high-bromine samples.

Results

1 Bromine	NaOH [0 mol/L]	NaOH [10 mol/L]	NaOH [20 mol/L]	NaOH [30 mol/L]
Change in NaOH (400 mg/L H ₂ O ₂)	241.0 g/kg RSD = 4.9%	287.6 g/kg RSD = 3.6%	287.6 g/kg RSD = 1.5%	283.8 g/kg RSD = 1.8%
	H ₂ O ₂ [100 mg/L]	H ₂ O ₂ [200 mg/L]	H ₂ O ₂ [400 mg/L]	H ₂ O ₂ [800 mg/L]
Change in H ₂ O ₂ (20 mmol/L NaOH)	288.2 g/kg RSD = 2.8%	270.6 g/kg RSD = 2.0%	281.5 g/kg RSD = 1.8%	284.8 g/kg RSD = 2.9%

Sample

Brominated polystyrene

Sample preparation

The sample is analyzed by Combustion IC with flame sensor technology and intelligent Partial Loop Injection Technique with Inline Matrix Elimination.

Combustion parameters

Argon	100 mL/min
Oxygen	300 mL/min
Oven temperature	1050 °C
Post-combustion time	600 s
Initial volume of absorption solution	4.0 mL
Water inlet	0.2 mL/min

Columns

Metrosep A Supp 16 - 100/4.0	6.1031.410
Metrosep A Supp 4/5 Guard/4.0	6.1031.500
Metrosep A PCC 1 HC/4.0	6.1006.310
Metrosep A Trap 1 - 100/4.0	6.1014.000
Metrosep I Trap 1 - 100/4.0	6.1014.200

Solutions

Eluent	7.5 mmol/L sodium carbonate 0.75 mmol/L sodium hydroxide
Suppressor regenerant	250 mmol/L sulfuric acid
Rinsing solution	STREAM
Absorber solution	100 - 800 mg/L hydrogen peroxide 0 - 30 mmol/L sodium hydroxide

Parameters

Flow rate	0.7 mL/min
Injection volume (IC)	10 µL (MiPT)
P _{max}	15 MPa
Recording time	14 min
Column temperature	45 °C

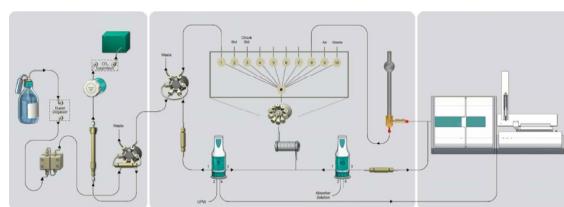
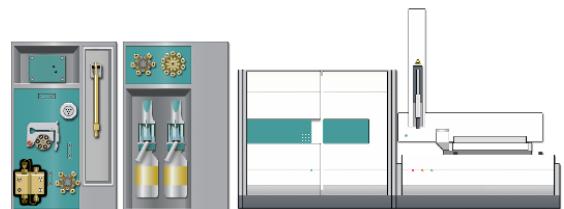
Analysis

Conductivity after sequential suppression

Instrumentation

930 Compact IC Flex	2.930.2560*
Oven/SeS/PP/Deg	
IC Conductivity Detector	2.850.9010*
MSM Rotor A	6.2832.000*
Adapter sleeve for Suppressor Vario	6.2842.020*
920 Absorber Module	2.920.0010*
Combustion Module (oven and ABD)	2.136.0700*
Autosampler MMS 5000	2.136.0800
Kit for solid sampling	6.7302.000

* available as 930 Metrohm Combustion IC (2.930.9010)



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