

Automated Protein Modification Characterization of the Intact and Subunit NIST Monoclonal Antibody Reference Standard with Waters UNIFI Scientific Information System

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APPLICATION BENEFITS

- Streamlined intact and subunit mass analyses from MS acquisition to data processing and reporting using UNIFI® Scientific Information System with a Vion® IMS QToF Mass Spectrometer
- Simplified MaxEnt 1 deconvolution processing for achieving accurate mass measurements for mAbs
- Robust relative% modification quantification for the mAbs

WATERS SOLUTIONS

[Vion IMS QToF Mass Spectrometer](#)

[ACQUITY® UPLC® H-Class Bio System](#)

[ACQUITY UPLC Tunable Ultra-Violet \(TUV\) Detector](#)

[ACQUITY UPLC BEH C4 Column](#)

[UNIFI Scientific Information System](#)

KEYWORDS

Vion IMS QToF Mass Spectrometer, HRMS, ACQUITY UPLC H-Class Bio System, UNIFI Scientific Information System, intact mass analysis, subunit analysis, protein modifications, C-terminal lysine truncation, N-glycosylation, glycation, NIST mAb RM 8671

INTRODUCTION

Monoclonal antibodies (mAb) are inherently heterogeneous molecules. Their structural diversity is due to a variety of protein modifications that arise at different stages of the production process and include innate post-translational modifications (PTMs) that occur during biotherapeutic expression, production and storage. While some PTMs improve the effectiveness of the drug product, undesirable protein modifications could profoundly impact its potency, pharmacokinetic properties, and safety. High resolution mass spectrometry (HRMS) coupled with liquid chromatography (LC) is routinely used in the characterization of intact mAbs to measure the accurate molecular weight of the drug product and their modified forms. The most challenging part of the overall analysis is often the data processing, which heavily depends on expert user intervention to obtain accurate mass measurements due to high degree of heterogeneity of the mAb.

In this study, we demonstrate the use of UNIFI Scientific Information System for mAb modification analysis using the NIST mAb Reference Material (RM 8671) as a relevant test case. The high-resolution instrument used for this application was a Vion IMS QToF mass spectrometer equipped with a new detector (QuanTof2™) for enhanced sensitivity and dynamic range,¹ and more efficient vacuum pumps. The data acquisition, data processing, and reporting is completely controlled by UNIFI, a compliant-ready, workflow-driven software package which enables the UNIFI/Vion system to offer an end-to-end platform probing a variety of modifications of the mAbs with high confidence.¹⁻²



Figure 1. The ACQUITY UPLC H-Class Bio System (left) coupled to a bench top Vion IMS QToF Mass Spectrometer (right) controlled by UNIFI Scientific Information System.

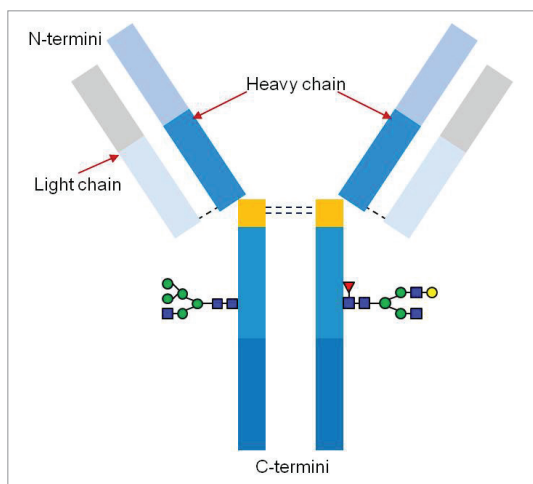


Figure 2. Schematic representation of the NIST mAb. The intact protein contains a total of 16 disulfide bonds and an N-terminal pyroglutamic acid modification. The hinge region (in yellow) of the NIST mAb is susceptible to enzymatic cleavage and produces light chain (LC), Fd' and single chain fragment crystallizable region (scFc) subunits under reducing conditions.²

EXPERIMENTAL

Reagents, solvents, and sample preparation

Intact mass analysis

A humanized IgG1k monoclonal antibody (NIST mAb RM 8671, National Institute of Standards and Technology, Gaithersburg, Maryland) was received in a 10 mg/mL (800 µg) solution. A 0.1 mg/mL stock solution was prepared in 25 mM ammonium acetate for intact mass analyses. PNGase F ([P/N 176003867](#)) was used to remove the N-glycans by incubating at 37 °C for 3 h for some of the experiments.

Subunit mass analysis

A 5 µL aliquot of the NIST mAb solution (10 mg/mL) was diluted in a 25 mM Tris/NaCl buffer and digested with FabRICATOR (IdeS) enzyme (Genovis, Cambridge, MA) (1:1 enzyme to mAb ratio in weight) at 37 °C for 30 min followed by partial reduction with 5 mM DTT at 37 °C for 30 min. The final concentration of the solution was adjusted to 0.1 mg/mL in 3% acetonitrile, 0.1% formic acid.

LC conditions

Column type: ACQUITY UPLC Protein BEH C4
[\(P/N 186004495\)](#)
 Column temp.: 80 °C

Intact mass analysis gradient table

| Time (min) | Flow rate (mL/min) | 0.1% FA/H ₂ O (%) | 0.1% FA/ACN (%) |
|------------|--------------------|------------------------------|-----------------|
| Initial | 0.20 | 95.0 | 5.0 |
| 1.00 | 0.20 | 95.0 | 5.0 |
| 3.50 | 0.20 | 50.0 | 50.0 |
| 5.00 | 0.20 | 50.0 | 50.0 |
| 5.50 | 0.20 | 5.0 | 95.0 |
| 6.00 | 0.20 | 5.0 | 95.0 |
| 6.10 | 0.20 | 95.0 | 5.0 |
| 10.00 | 0.20 | 95.0 | 5.0 |

Subunit mass analysis gradient table

| Time (min) | Flow rate (mL/min) | 0.1% FA/H ₂ O (%) | 0.1% FA/ACN (%) | 0.5% TFA/H ₂ O (%) |
|------------|--------------------|------------------------------|-----------------|-------------------------------|
| Initial | 0.40 | 88.0 | 10.0 | 2.0 |
| 1.00 | 0.40 | 88.0 | 10.0 | 2.0 |
| 1.50 | 0.40 | 73.0 | 25.0 | 2.0 |
| 6.00 | 0.40 | 66.0 | 32.0 | 2.0 |
| 8.90 | 0.40 | 48.0 | 50.0 | 2.0 |
| 9.00 | 0.40 | 8.0 | 90.0 | 2.0 |
| 10.90 | 0.40 | 8.0 | 90.0 | 2.0 |
| 11.00 | 0.40 | 88.0 | 10.0 | 2.0 |
| 14.00 | 0.40 | 88.0 | 10.0 | 2.0 |

QToF MS settings

MS system: Vion IMS QToF

Acquisition range: m/z 500–4000 Da

Mode: ESI positive sensitivity mode

Capillary voltage: 2.75 kV

Cone voltage: 150 V for intact mass analysis and 70 V for subunit analysis

Source offset: 150 V for intact mass analysis and 80 V for subunit analysis

Source temp.: 150 °C for intact mass analysis and 125 °C for subunit analysis

Desolvation temp.: 600 °C

Desolvation gas low: 600 L/h

Lock mass: [Glu 1]-Fibrinopeptide B Standard ([P/N 700004729](#)) at 320 fmol/ μ L in 50/50 H₂O/ACN, 0.1% FA

Informatics for data acquisition and processing

UNIFI Scientific Information System 1.8.2

Vion IMS QToF driver pack 2.0

The UNIFI “Intact Protein MS-RT Window Based” analysis method was used with the MaxEnt1 deconvolution algorithm. The total ion chromatogram peak area for the selected retention times was integrated and the full charge distribution from the summed spectrum was used for charge deconvolution of the raw mass spectra.

The screenshot displays the UNIFI 1.8.2 software interface. At the top, the 'Processing' tab is active. The 'Peak Processing Settings' section is visible, with a red box highlighting the 'Deconvolve Large Molecules' option. Below this, the 'MaxEnt1' parameters are shown for both 'Intact' and 'Subunit' analysis.

Intact MaxEnt1 Parameters:

- Input m/z range: Start: 2200.0, End: 3000.0, Use full mass range
- Output mass ranges:

| Add | Modify | Remove | Start | End |
|--------------------------|--------------------------|--------------------------|----------|----------|
| <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | 142000.0 | 150000.0 |
- Tips for defining deconvolve large molecules settings
- MaxEnt1 Parameters:
 - Output resolution: 0.5 Daltons
 - Minimum left intensity: 30.0 %
 - Minimum right intensity: 30.0 %
 - Iterate to convergence, Maximum number of iterations: 10
 - Enable Noise Autoscaling
 - Peak width model: Manual
 - Start peak width: 0.47
 - End peak width: 0.58
 - Charge carrier:
 - Select charge carrier: Hydrogen
 - Enter charge carrier mass: 0.0

Subunit MaxEnt1 Parameters:

- Input m/z range: Start: 1200.0, End: 2800.0, Use full mass range
- Output mass ranges:

| Add | Modify | Remove | Start | End | |
|--------------------------|--------------------------|--------------------------|-------|---------|---------|
| <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | 1 | 20000.0 | 30000.0 |
- Tips for defining deconvolve large molecules settings
- MaxEnt1 Parameters:
 - Output resolution: 0.2 Daltons
 - Minimum left intensity: 30.0 %
 - Minimum right intensity: 30.0 %
 - Iterate to convergence, Maximum number of iterations: 20
 - Enable Noise Autoscaling
 - Peak width model: Tof
 - Tof resolution: 20000.0
 - Include isotopic width:
 - Charge carrier:
 - Select charge carrier: Hydrogen
 - Enter charge carrier mass: 0.0

Figure 3. Both intact and subunit data were processed in UNIFI 1.8.2 using simplified MaxEnt1 deconvolution parameters. The manual peak widths for intact mAb analysis were measured at FWHM for selected ions at high and low charge states. The FWHM value could change depending on the MS settings and the mAb sample used.

RESULTS AND DISCUSSION

INTACT MAB MASS ANALYSIS

The LC-MS-based characterization of an intact mAb is often used alongside peptide mapping to profile modifications such as glycosylation, C-terminal truncation, glycation that can be mass resolved on a high resolution mass spectrometer (HRMS). In mAb characterization, intact mass measurements are often challenged by the extent of user intervention required in data analysis. UNIFI completely automates the analysis by streamlining data acquisition, processing, and reporting into one integrated workflow for both intact mAb and subunits analyses. Data analysis is simplified for the accurate mass measurements, modification confirmation, and relative abundance quantification. In this application, we demonstrate the use of intact protein workflow in UNIFI to profile modifications of the NIST mAb reference material.

The summed raw spectrum (Figure 4A) presents the charge envelope for 0.1 μg of the intact NIST mAb (on-column) and the inset presents the zoomed-in region to show the peaks representing its five most abundant glycoform combinations. The UNIFI intact protein workflow has a MaxEnt1 charge deconvolution algorithm capable of generating the zero charge spectra using “manual” or “ToF” peak width models for the m/z range of interest. Here, the manual peak width model with user-defined start and end peak widths (full width at half maximum/ FWHM) was used. For an example, the selected peak widths of 0.47 and 0.58 (Figure 3) represent the respective FWHM for the most abundant species at the low and high ends of the charge envelope (m/z 2100–3000 mass window) as given in Figure 4A. The charge deconvoluted intact NIST mAb data and peak assignments are illustrated in Figure 4B. The most abundant glycoforms are bi-antennary structures; however, glycoforms identified by UNIFI also consisted of low levels of galactose- α -1,3-galactose containing glycoforms (Table 1). The structures of all glycans were later confirmed and quantified using a released N-glycan assay (data not shown).

In addition to N-glycans, three other modifications: N-terminal pyroglutamic acid formation, C-terminal lysine truncation, and glycation were also investigated at the intact mAb level. The glycation analysis was performed after treating the mAb with PNGase F to remove all N-linked glycans. The MS response was used for the relative abundance measurements. In summary, we observed 10.5% of C-terminal lysine variants, which correlated very well with the peptide level measurement (data not shown), 14.6% of overall glycation (Table 2 and 3) and N-terminal pyroglutamic acid modification at >99% level. Our measurements are in good agreement with the published data.³

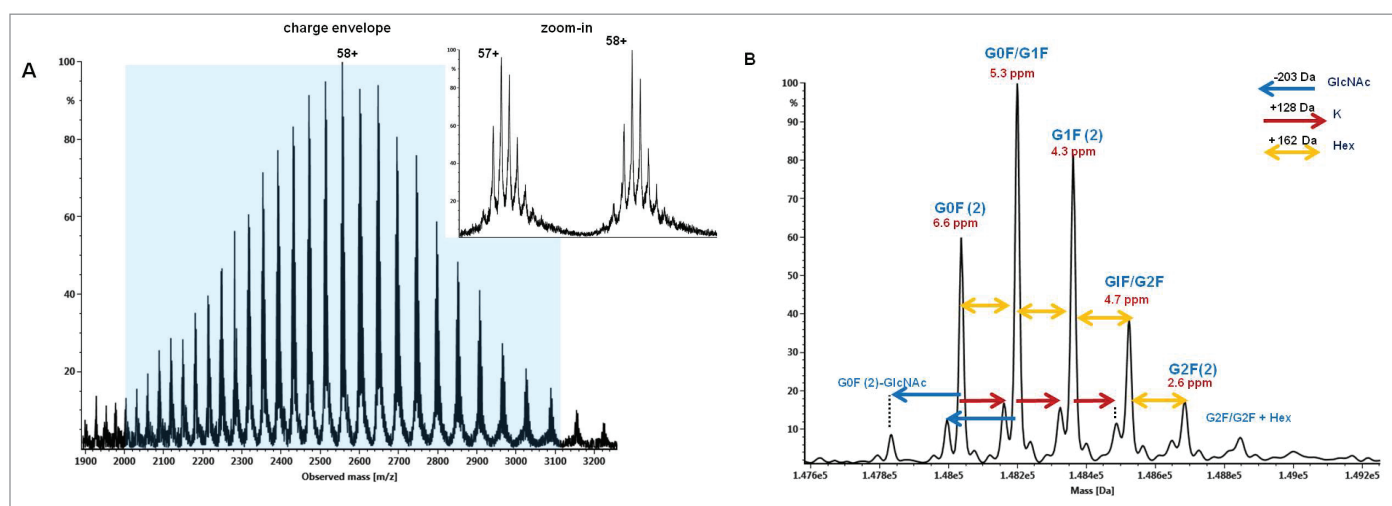


Figure 4: NIST RM 8671 analyzed with a Vion IMS QToF /UNIFI System. A) Raw spectrum and the charge envelope (highlighted) used in charge deconvolution, B) MaxEnt 1 deconvoluted zero charge spectrum and the data presented multiple modifications at the intact protein level with a mass accuracy less than 10 ppm for the five major glycoforms. The high mass accuracy can be obtained consistently using the measured FWHM for low and high charged ions in the processing method setup (Figure 3).

Table 1. MaxEnt 1 deconvoluted spectra in UNIFI identified multiple glycoforms with N- and C-terminal modifications for the NIST intact mAb RM 8671. UNIFI processed results are summarized in the table. (PQ= Pyroglutamic Acid Q).

| Modifiers | Observed mass (Da) | Expected mass (Da) | Mass error (ppm) |
|--|--------------------|--------------------|------------------|
| PQ N-TERM (2), Glyco G0F N, Glyco G1F N | 148199.3 | 148198.6 | 5.3 |
| PQ N-TERM (2), Glyco G1F N (2) | 148361.3 | 148360.7 | 4.3 |
| PQ N-TERM (2), Glyco G0F N (2) | 148037.4 | 148036.4 | 6.6 |
| PQ N-TERM (2), Glyco G1F N, Glyco G2F N | 148523.5 | 148522.8 | 4.7 |
| PQ N-TERM (2), Glyco G2F N (2) | 148685.4 | 148685 | 2.6 |
| PQ N-TERM (2), Glyco G0F - GlcNAc N, Glyco G1F N | 147996.4 | 147995.4 | 7.1 |
| PQ N-TERM (2), Glyco G0F - GlcNAc N, Glyco G0F N | 147834.3 | 147833.2 | 7.0 |
| PQ N-TERM (2), Glyco G2F N, Glyco G2F + Hex N | 148846.1 | 148847.1 | -7.1 |
| PQ N-TERM (2), Glyco G0F - GlcNAc N, Glyco G1F - GlcNAc N | 147795 | 147792.2 | 19.0 |
| PQ N-TERM (2), Glyco G0F - GlcNAc N (2) | 147630.4 | 147630 | 2.6 |
| PQ N-TERM (2), Glyco G1F - GlcNAc N | 146549.6 | 146550 | -3.2 |
| PQ N-TERM (2), Glyco G0F N | 146593.2 | 146591.1 | 14.4 |
| PQ N-TERM (2), Glyco G1F N | 146754.5 | 146753.2 | 8.4 |
| PQ N-TERM (2), Glyco G2F N | 146912.6 | 146915.4 | -18.8 |
| PQ N-TERM (2) | 145142.8 | 145145.7 | -20.0 |
| PQ N-TERM (2), +Lysine C-TERM, Glyco G0F N | 146722.5 | 146719.2 | 22.1 |
| PQ N-TERM (2), +Lysine C-TERM (2), Glyco G2F N | 147171.1 | 147171.7 | -3.9 |
| PQ N-TERM (2), +Lysine C-TERM, Glyco G0F N (2) | 148160.9 | 148164.6 | -24.9 |
| PQ N-TERM (2), +Lysine C-TERM, Glyco G0F N, Glyco G1F N | 148323.8 | 148326.7 | -19.6 |
| PQ N-TERM (2), +Lysine C-TERM, Glyco G1F N (2) | 148487.5 | 148488.9 | -9.4 |
| PQ N-TERM (2), +Lysine C-TERM, Glyco G1F N, Glyco G2F N | 148650.8 | 148651 | -1.6 |
| PQ N-TERM (2), +Lysine C-TERM, Glyco G2F N (2) | 148816.7 | 148813.1 | 24.2 |
| PQ N-TERM (2), +Lysine C-TERM, Glyco G0F - GlcNAc N, Glyco G0F N | 147959 | 147961.4 | -16.3 |
| PQ N-TERM (2), +Lysine C-TERM, Glyco G0F - GlcNAc N, Glyco G1F N | 148120.4 | 148123.5 | -21.0 |
| PQ N-TERM (2), +Lysine C-TERM, Glyco G0F - GlcNAc N, Glyco G2F N | 148288 | 148285.7 | 15.9 |
| PQ N-TERM (2), +Lysine C-TERM (2), Glyco G1F N (2) | 148615.1 | 148617 | -12.8 |

*Molecular weight calculator in UNIFI was used to generate the theoretical average MW

Table 2. C-terminal lysine truncation and global glycation levels of the NIST mAb RM are listed. The relative% for the modified components was calculated based on the MS response for each modification as a percentage of the total MS response for the deglycosylated NIST mAb. The mean of relative% calculation and the RDS% for 10 replicated analyses are shown here.

| Result Summary ▾ | | Group by Sample position: All ▾ | | |
|------------------|---|---------------------------------|-----------|---------|
| ▲ | Component name | Mean ± | % RSD (%) | Std dev |
| 1 | NIST mAb deglycosylated Pyroglutamic Acid Q N-TERM (2) [2/1 3/1] | 74.475 | 0.94 | 0.701 |
| 2 | NIST mAb deglycosylated Pyroglutamic Acid Q N-TERM (2) [2/1 3/1], Glycation [?] | 12.544 | 1.38 | 0.173 |
| 3 | NIST mAb deglycosylated Pyroglutamic Acid Q N-TERM (2) [2/1 3/1], +Lysine C-TERM [#] | 7.900 | 1.01 | 0.080 |
| 4 | NIST mAb deglycosylated Pyroglutamic Acid Q N-TERM (2) [2/1 3/1], +Lysine C-TERM (2) [2#] | 2.693 | 2.13 | 0.057 |
| 5 | NIST mAb deglycosylated Pyroglutamic Acid Q N-TERM (2) [2/1 3/1], Glycation (2) [2?] | 2.653 | 1.72 | 0.046 |

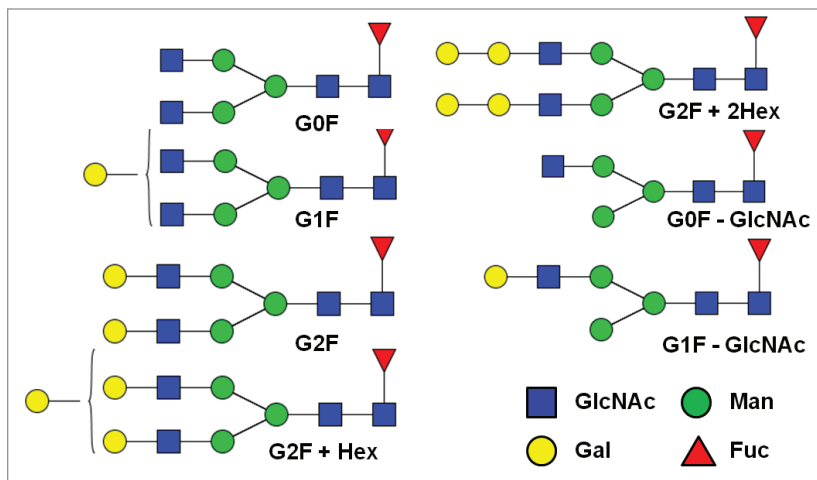


Figure 5. The nomenclature of N-linked glycans identified in the intact protein analysis. "Ga" stands for Gal-Gal configuration.

SUBUNIT ANALYSIS

Enzymatic digestion of the NIST mAb under reducing conditions generates three domains, LC, Fd', and scFc, (Figure 6) that can be baseline resolved on a BEH C4 Column prior to MS analysis (Figure 7).

The UPLC separation using an ACQUITY UPLC H-Class Bio System gave symmetric, baseline resolved peaks for all three subunits (Figure 7). Both the TUV and MS data channels were acquired and processed in UNIFI. The TUV peak processing results are often used for a trending analysis for batch-to-batch product comparisons. Although TUV data were not utilized in this study, the in-line TUV detection did provide orthogonal quantification data to MS information.

The "Tof" peak width model is better suited for subunit charge deconvolution due to improved mass resolution in contrast to the use of manual measurements of FWHM of selected charge states used in intact mAb charge deconvolution. Figure 8 presents raw and charge deconvoluted spectra for all three subunits. The modification% levels for the major protein modifications are listed in Table 3. The charge deconvoluted LC and Fd' MS spectra have two distinct peaks: an unmodified form and plus one glycation. The relative quantification data obtained for the identified glycoforms at subunit level subunit data matched well with the released N-glycan assay with *RapiFluor-MS™* labeling chemistry (data not shown).

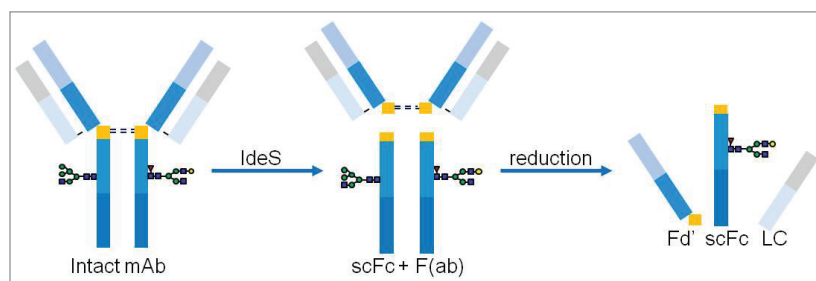


Figure 6. Endopeptidase, IdeS digestion cleaves the Gly-Gly bond in the hinge region (in yellow) generating F(ab) and scFc fragments. The subsequent reduction of the disulfide bonds with DTT releases the scFc and Fd' subunits from the F(ab).

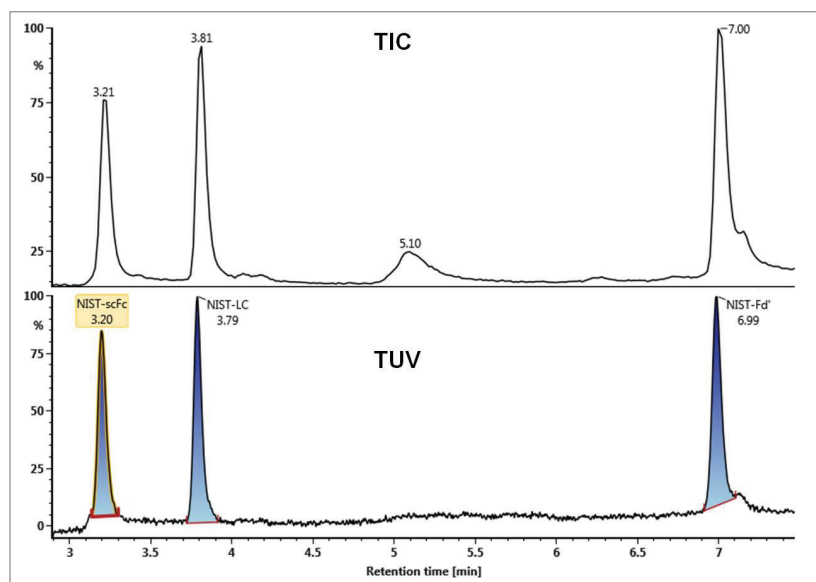


Figure 7. The TIC and TUV chromatograms of the NIST mAb subunits acquired by an ACQUITY UPLC H-Class Bio System coupled to a Vion HRMS. The UV chromatogram shows UNIFI integrated peak area for each subunit peak.

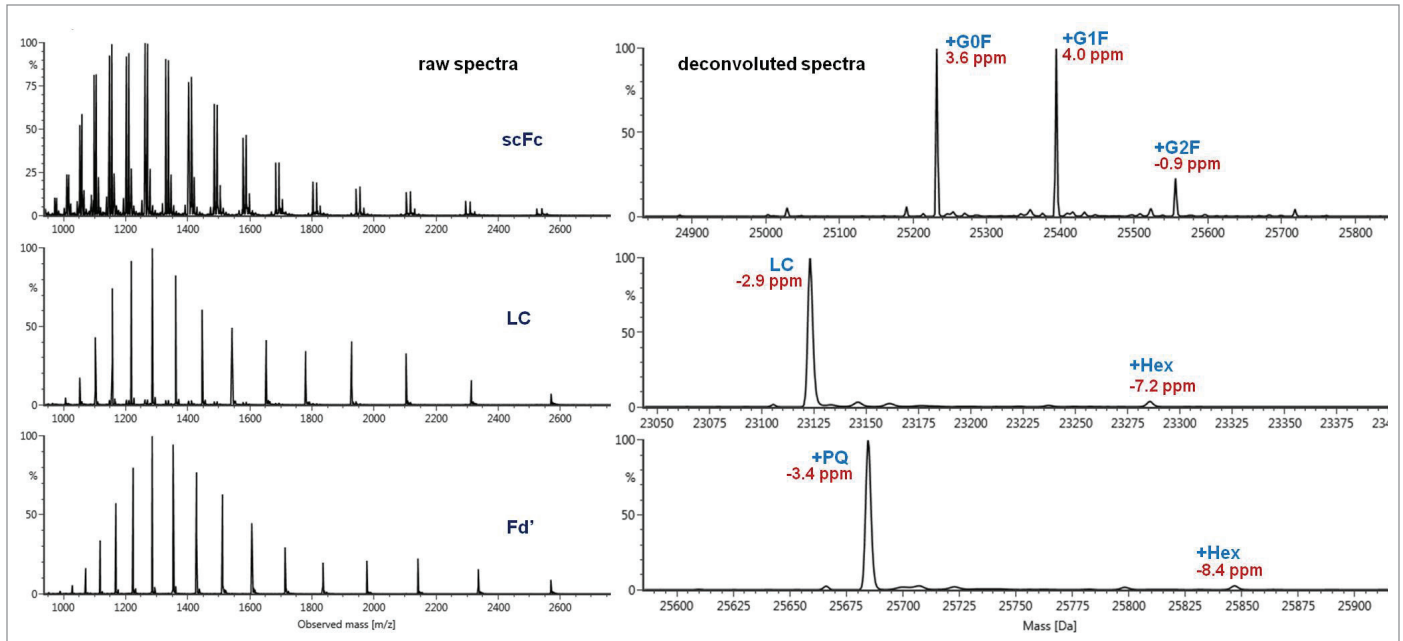


Figure 8. The raw mass spectra acquired for scFc, LC, and Fd' subunits of the NIST mAb and the respective MaxEnt 1 deconvoluted spectra.

Table 3. NIST mAb subunit, the IgG glycan name, observed mass, expected mass, mass error (ppm), and % protein modification based on the total MS response for each subunit are shown here. Both the mass accuracy and the protein modification% measurements were automatically generated in UNIFI workflow.

| Component Summary | | | | | | |
|-------------------|-----------|---|--------------------|------------------|---------------------|-------|
| Protein name | Modifiers | Observed mass (Da) | Expected mass (Da) | Mass error (ppm) | %Protein Mod-MS (%) | |
| 1 | NIST-Fd' | Pyroglutamic Acid Q N-TERM [1/1] | 25684.74 | 25684.83 | -3.4 | 98.06 |
| 2 | NIST-LC | | 23123.41 | 23123.48 | -2.9 | 97.24 |
| 3 | NIST-scFc | Glyco G1F N [1/61] | 25394.19 | 25394.08 | 4.0 | 41.78 |
| 4 | NIST-scFc | Glyco G0F N [1/61] | 25232.04 | 25231.94 | 3.6 | 41.25 |
| 5 | NIST-scFc | Glyco G2F N [1/61] | 25556.20 | 25556.23 | -0.9 | 8.02 |
| 6 | NIST-LC | Glycation [?] | 23285.45 | 23285.62 | -7.2 | 2.76 |
| 7 | NIST-scFc | Glyco G1F - GlcNAc N [1/61] | 25190.74 | 25190.89 | -6.0 | 2.04 |
| 8 | NIST-Fd' | Pyroglutamic Acid Q N-TERM [1/1], Glycation [?] | 25846.75 | 25846.97 | -8.4 | 1.94 |
| 9 | NIST-scFc | Glyco G0F - GlcNAc N [1/61] | 25028.66 | 25028.75 | -3.8 | 1.80 |
| 10 | NIST-scFc | +Lysine C-TERM [#], Glyco G1F N [1/61] | 25522.21 | 25522.26 | -1.8 | 1.43 |
| 11 | NIST-scFc | Glyco G2F + Hex N [1/61] | 25718.16 | 25718.37 | -8.0 | 1.37 |
| 12 | NIST-scFc | +Lysine C-TERM [#], Glyco G0F N [1/61] | 25359.83 | 25360.12 | -11.3 | 1.15 |
| 13 | NIST-scFc | Glyco G2F + 2Hex N [1/61] | 25879.95 | 25880.38 | -16.7 | 0.47 |
| 14 | NIST-scFc | Glycation [?], Glyco G0F + GlcNAc N [1/61] | 25597.20 | 25597.28 | -3.0 | 0.29 |
| 15 | NIST-scFc | | 23787.06 | 23786.61 | 19.0 | 0.14 |
| 16 | NIST-scFc | Glycation (2) [?], Glyco G0F + GlcNAc N [1/61] | 25759.33 | 25759.42 | -3.6 | 0.13 |
| 17 | NIST-scFc | +Lysine C-TERM [#] | 23914.85 | 23914.78 | 2.9 | 0.10 |
| 18 | NIST-scFc | Glycation [?] | 23948.99 | 23948.75 | 10.2 | 0.01 |
| 19 | NIST-scFc | Glycation (2) [?] | 24111.13 | 24110.89 | 9.8 | 0.00 |

Table 4. UNIFI generates a results summary for each relative quantification measurement that reports the reproducibility of the measurements for selected high and low abundance protein modifications.

| Result Summary ▾ | | | | |
|------------------|--|--------|-------------|---------|
| | Component name | Mean | % RSD (%) ± | Std dev |
| 1 | NIST-Fd' Pyroglutamic Acid Q N-TERM [1/1] | 97.894 | 0.22 | 0.218 |
| 2 | NIST-LC | 97.026 | 0.29 | 0.281 |
| 3 | NIST-scFc Glyco G1F N [1/61] | 41.797 | 1.05 | 0.438 |
| 4 | NIST-scFc Glyco G0F N [1/61] | 41.835 | 1.18 | 0.496 |
| 5 | NIST-scFc Glyco G2F N [1/61] | 8.472 | 5.15 | 0.436 |
| 6 | NIST-scFc +Lysine C-TERM [#]. Glyco G1F N [1/61] | 1.508 | 7.12 | 0.107 |
| 7 | NIST-Fd' Pyroglutamic Acid Q N-TERM [1/1], Glycation [?] | 2.062 | 9.04 | 0.186 |
| 8 | NIST-scFc Glyco G0F - GlcNAc N [1/61] | 1.825 | 9.17 | 0.167 |
| 9 | NIST-LC Glycation [?] | 2.974 | 9.46 | 0.281 |

- Glyco G1F N [1/61]= one N-glycosylation at residue 61
- Glycation [?]= site unspecific glycation

CONCLUSIONS

Vion HRMS System controlled by the compliant-ready, workflow driven UNIFI Software provides a streamlined analytical solution for mAb analysis. Automated intact mass analysis workflow in UNIFI allows fast and confident mass measurements and product attribute quantifications of intact mAb and subunits. The simplified MaxEnt 1 charge deconvolution processing method is optimized for both intact mAb and subunits without heavy manual adjusting. Users can expect to achieve robust and reproducible mass measurements using the workflow, therefore, improving confidence in data quality.

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